

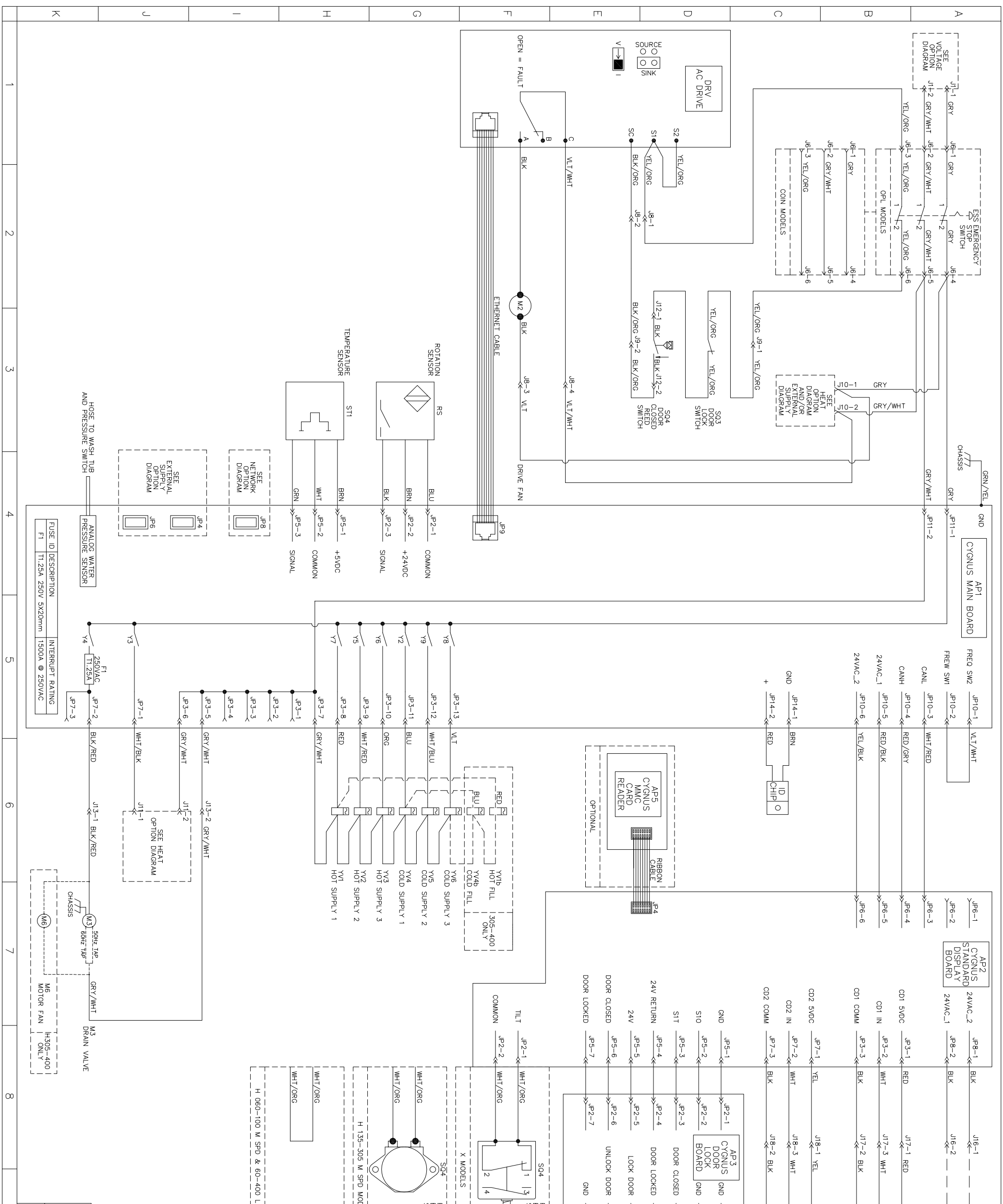
WARNING
 Failure to install, maintain, and/or operate this machine according to manufacturer's instructions may result in fire, electric shock, or other injury and/or property damage.

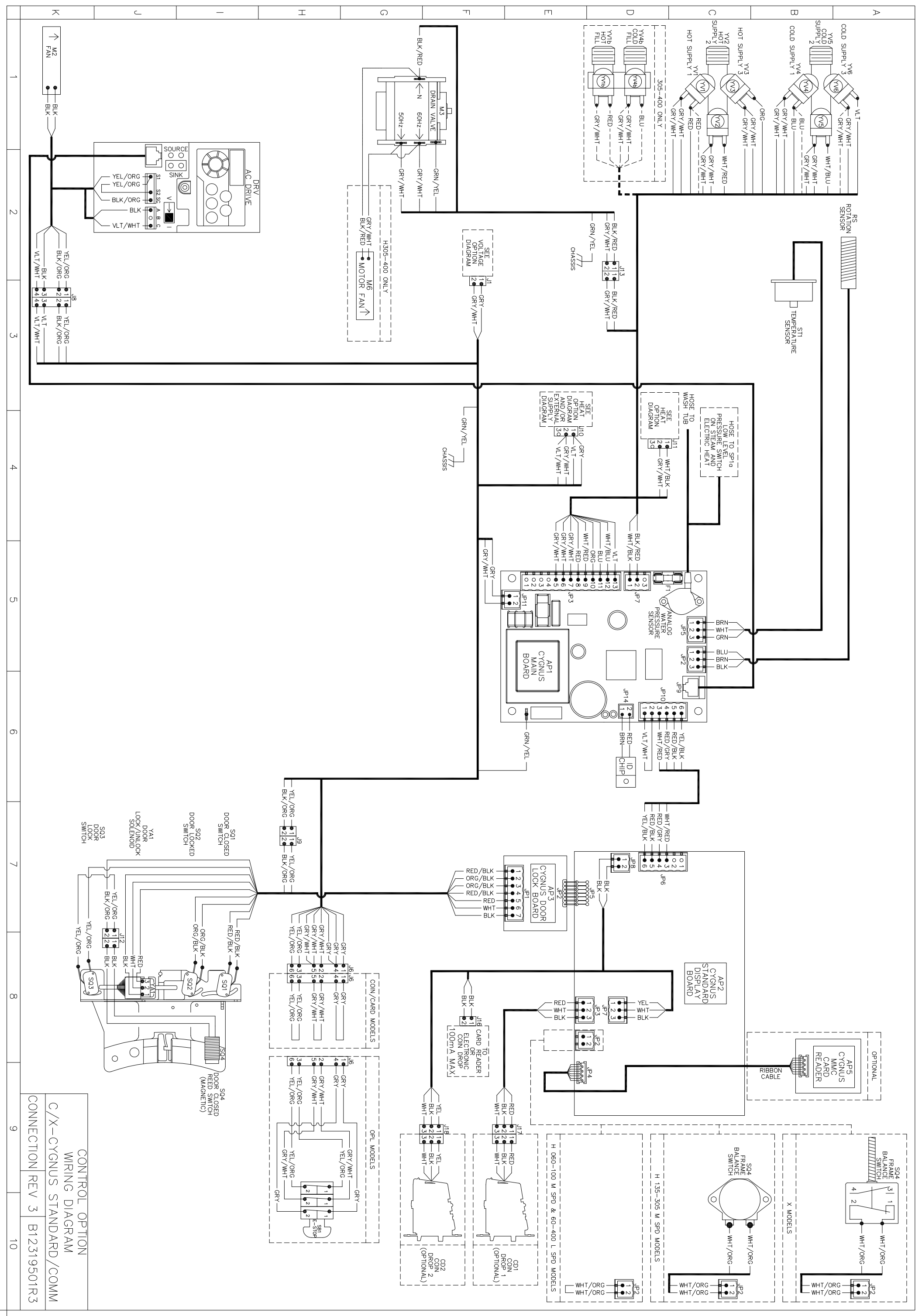
CAUTION
 Label all wires prior to disconnection when servicing controls. Wires can cause injury or damage if incorrectly reconnected. Verify proper operation after servicing.

ATTENTION
 Lors des opérations d'entretien, les commandes, étiqueter tous les fils avant de les déconnecter. Toute erreur de câblage peut être une source de danger et de panne. S'assurer que l'appareil fonctionne adéquatement une fois l'entretien terminé.

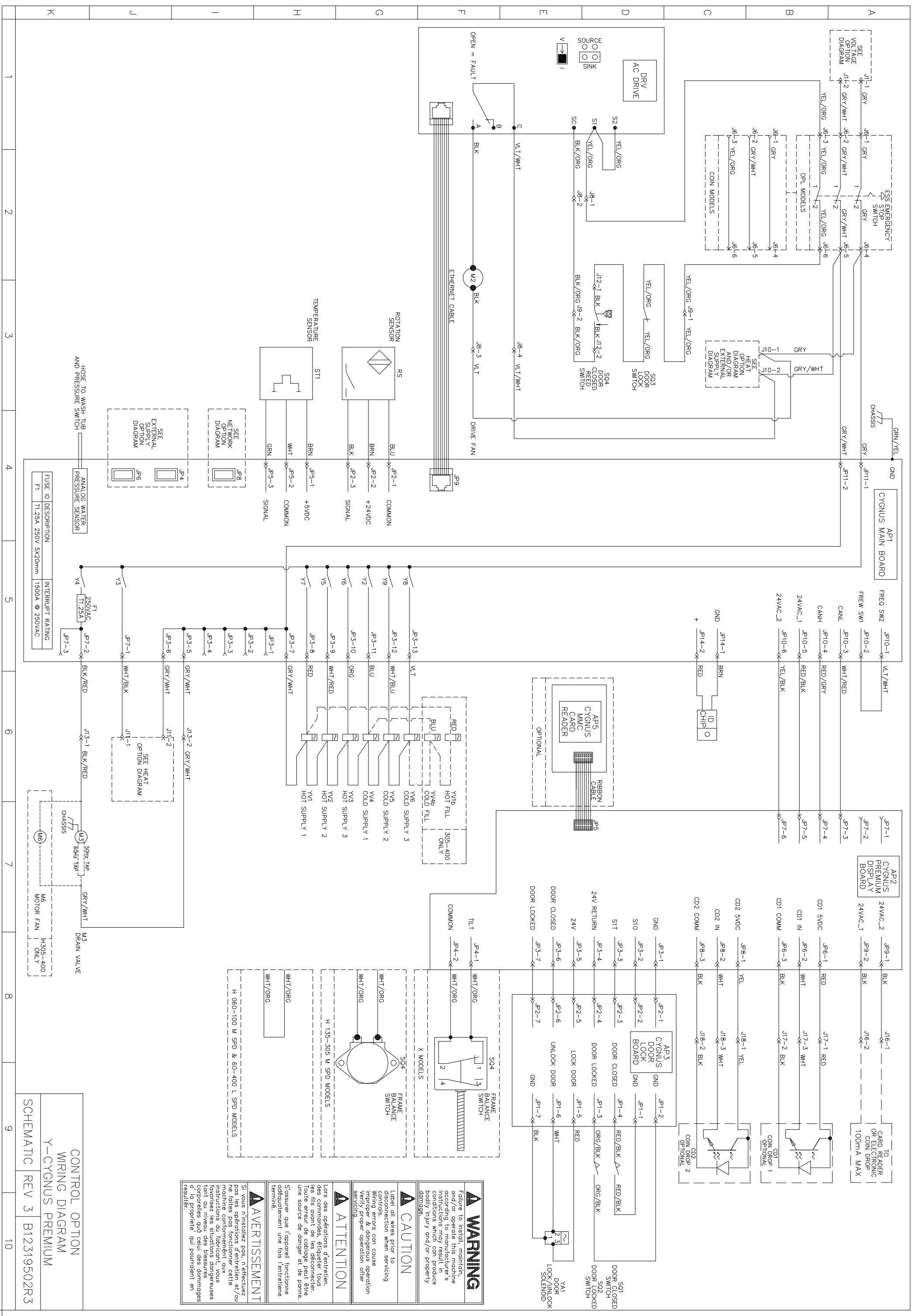
AVERTISSEMENT
 Si vous n'installez pas, n'effectuez pas les opérations d'entretien et/ou ne faites pas fonctionner cette machine conformément aux instructions de l'opérateur, vous risquez de causer des blessures corporelles qu'il est de votre responsabilité de prévenir et de réparer.

CONTROL OPTION
 WIRING DIAGRAM
 C/X-CYGNUS STANDARD/COMM
 SCHEMATIC REV 3 B12319501R3





CONTROL OPTION
 WIRING DIAGRAM
 C/X-CYGNUS STANDARD/COMM
 CONNECTION REV 3 B12319501R3



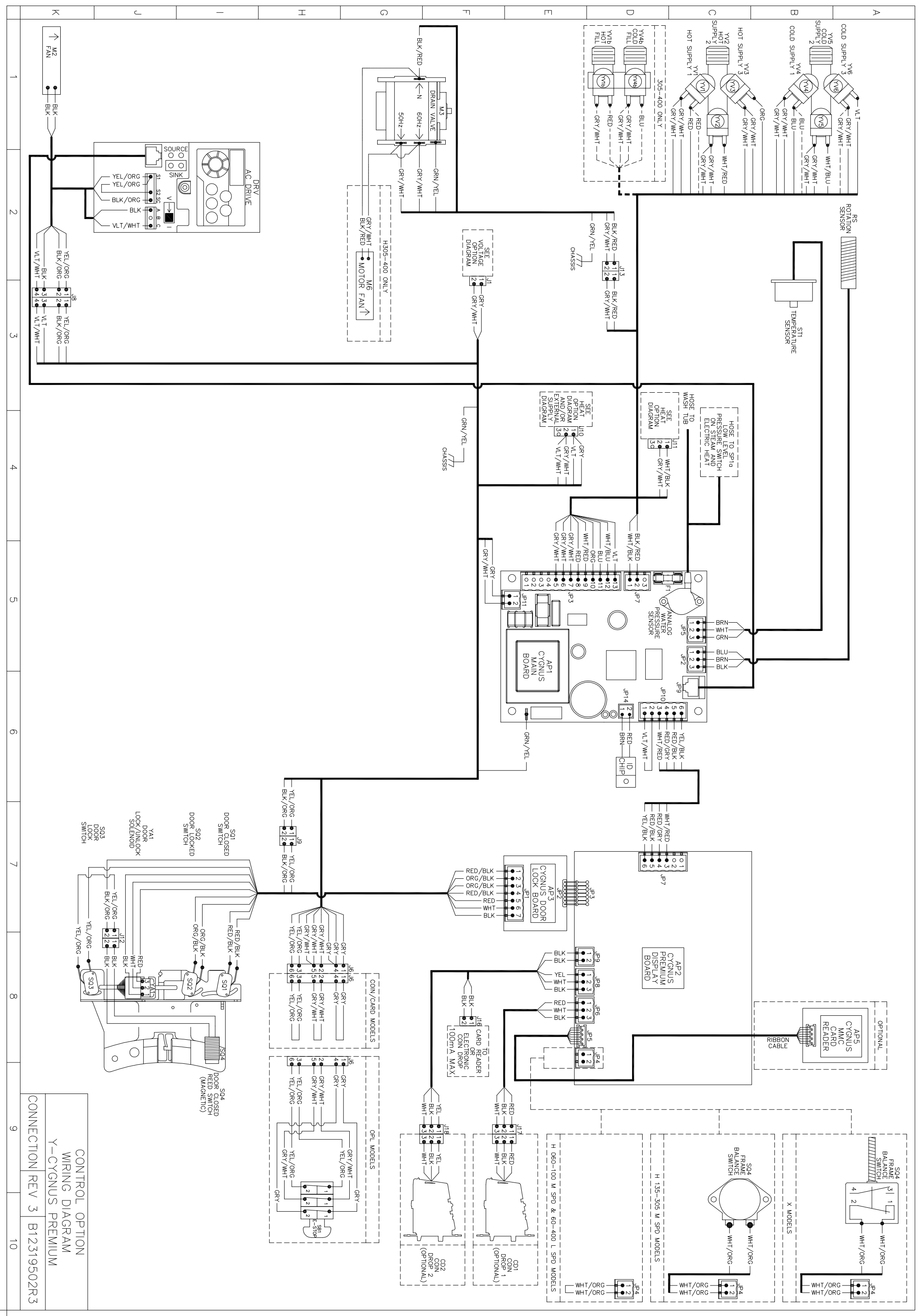
WARNING
 Failure to install, maintain, and/or operate this machine according to manufacturer's instructions may result in serious injury and/or property damage.

CAUTION
 Label all wires prior to disconnection when servicing controls. Wires can cause injury if proper operation after servicing.

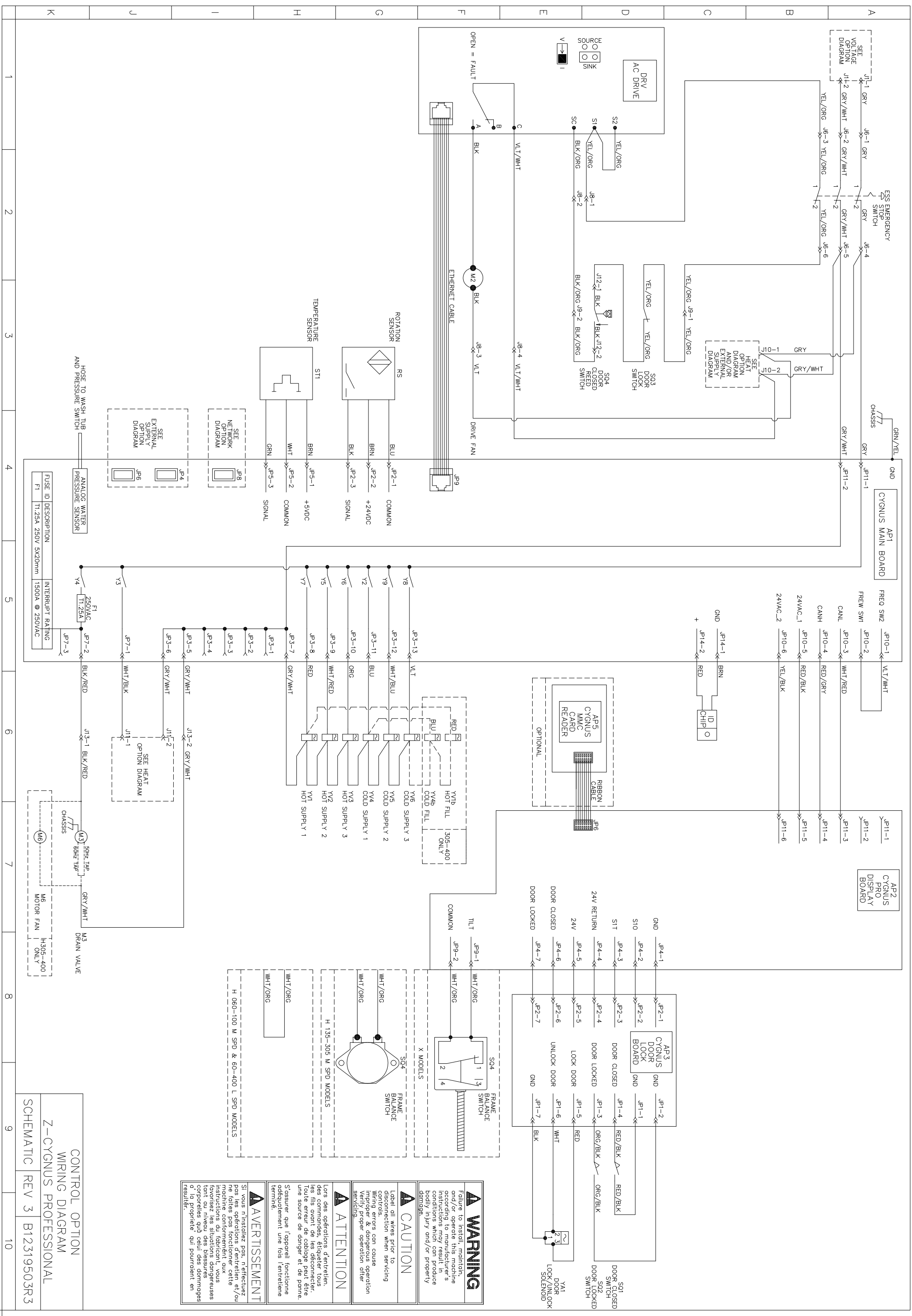
ATTENTION
 Lors des opérations d'entretien, des commandes, étiqueter tous les fils avant de les déconnecter. Toute erreur de câblage peut être une source de danger et de panne. S'assurer que l'appareil fonctionne adéquatement une fois l'entretien terminé.

AVERTISSEMENT
 Si vous n'installez pas, n'effectuez pas les opérations d'entretien et/ou ne faites pas fonctionner cette machine conformément aux instructions de l'opérateur, vous risquez de vous blesser gravement, d'endommager des pièces corporelles ou de causer des dommages à la propriété qui pourraient en résulter.

CONTROL OPTION
 WIRING DIAGRAM
 Y-CYGNUS PREMIUM
 SCHEMATIC REV 3 B12319502R3



CONTROL OPTION
 WIRING DIAGRAM
 Y-CYGNUS PREMIUM
 CONNECTION REV 3 B12319502R3



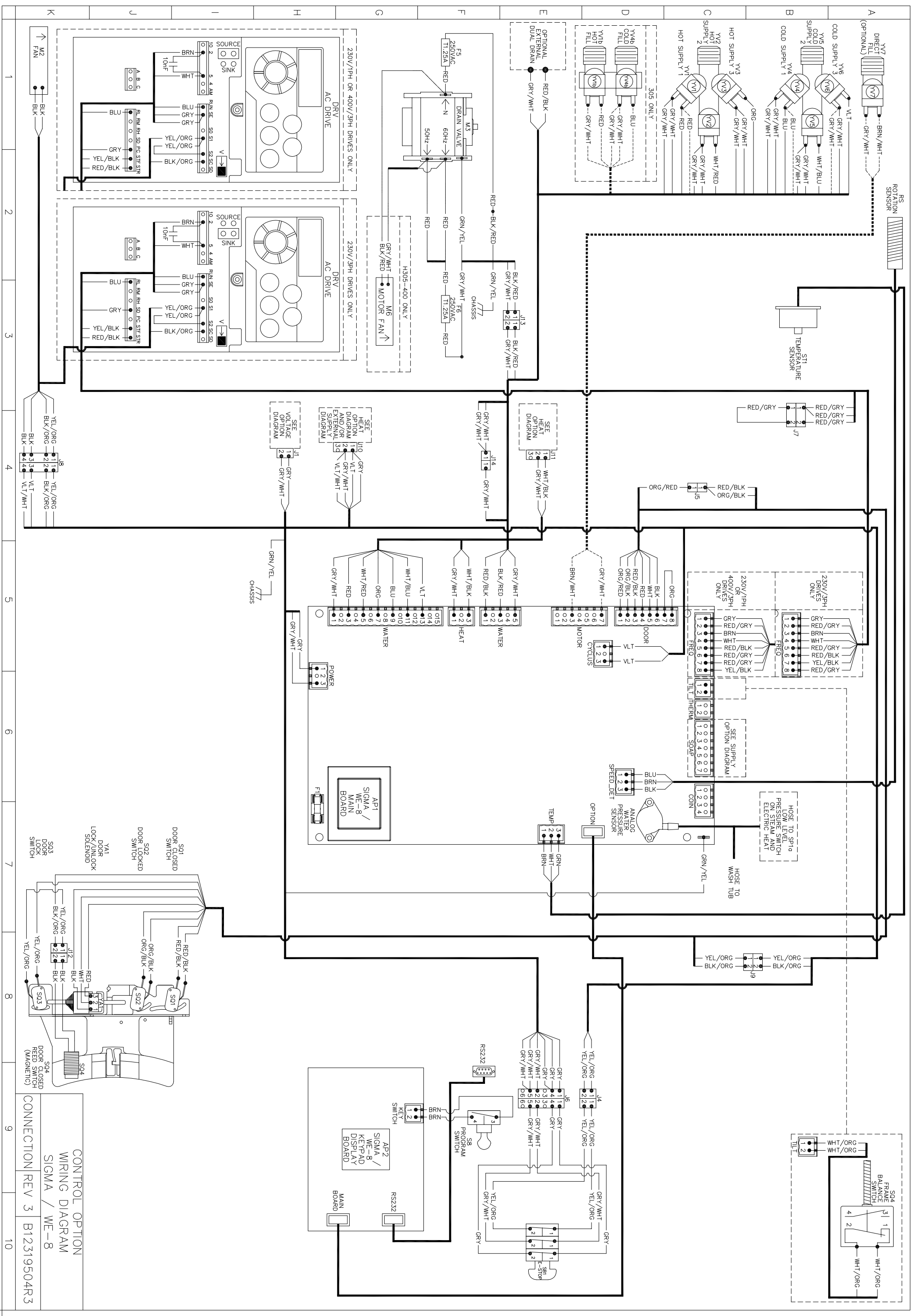
CONTROL OPTION
WIRING DIAGRAM
Z-CYGNUS PROFESSIONAL
SCHEMATIC REV 3 B12319503R3

WARNING
Failure to install, maintain, and/or operate this machine according to manufacturer's instructions may result in fire, explosion, personal injury and/or property damage.

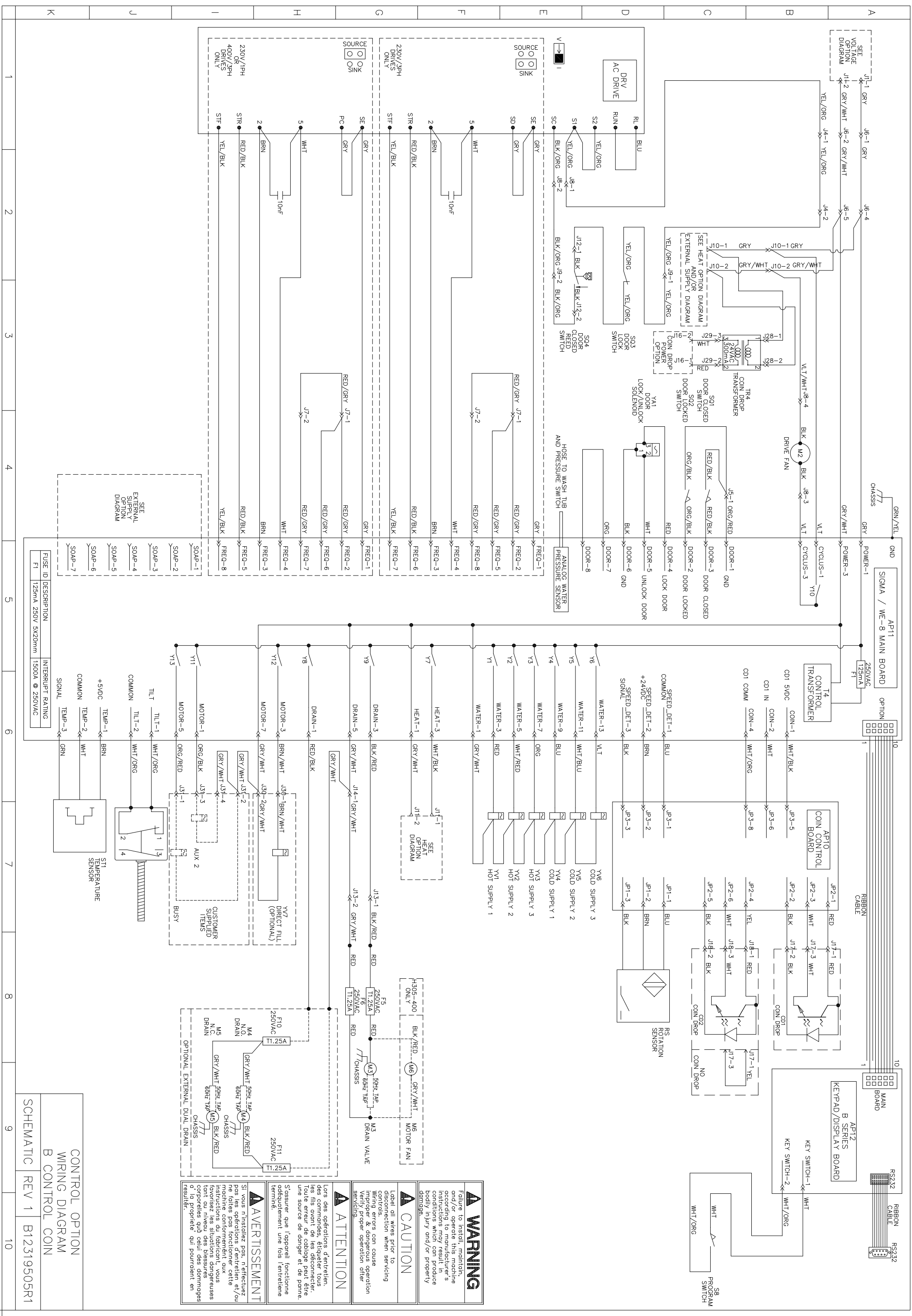
CAUTION
Label all wires prior to disconnection when servicing controls. Wires can cause injury or damage if incorrectly reconnected. Verify proper operation after servicing.

ATTENTION
Lors des opérations d'entretien, des commandes, étiqueter tous les fils avant de les déconnecter. Toute erreur de câblage peut être une source de danger et de panne. S'assurer que l'appareil fonctionne adéquatement une fois l'entretien terminé.

AVERTISSEMENT
Si vous n'installez pas, n'effectuez pas les opérations d'entretien et/ou ne faites pas fonctionner cette machine conformément aux instructions de l'installateur, vous risquez de causer des blessures tant au niveau des blessures corporelles qu'à celui des dommages à la propriété qui pourraient en résulter.



CONTROL OPTION
 WIRING DIAGRAM
 SIGMA / WE-8
 CONNECTION REV 3 B12319504R3



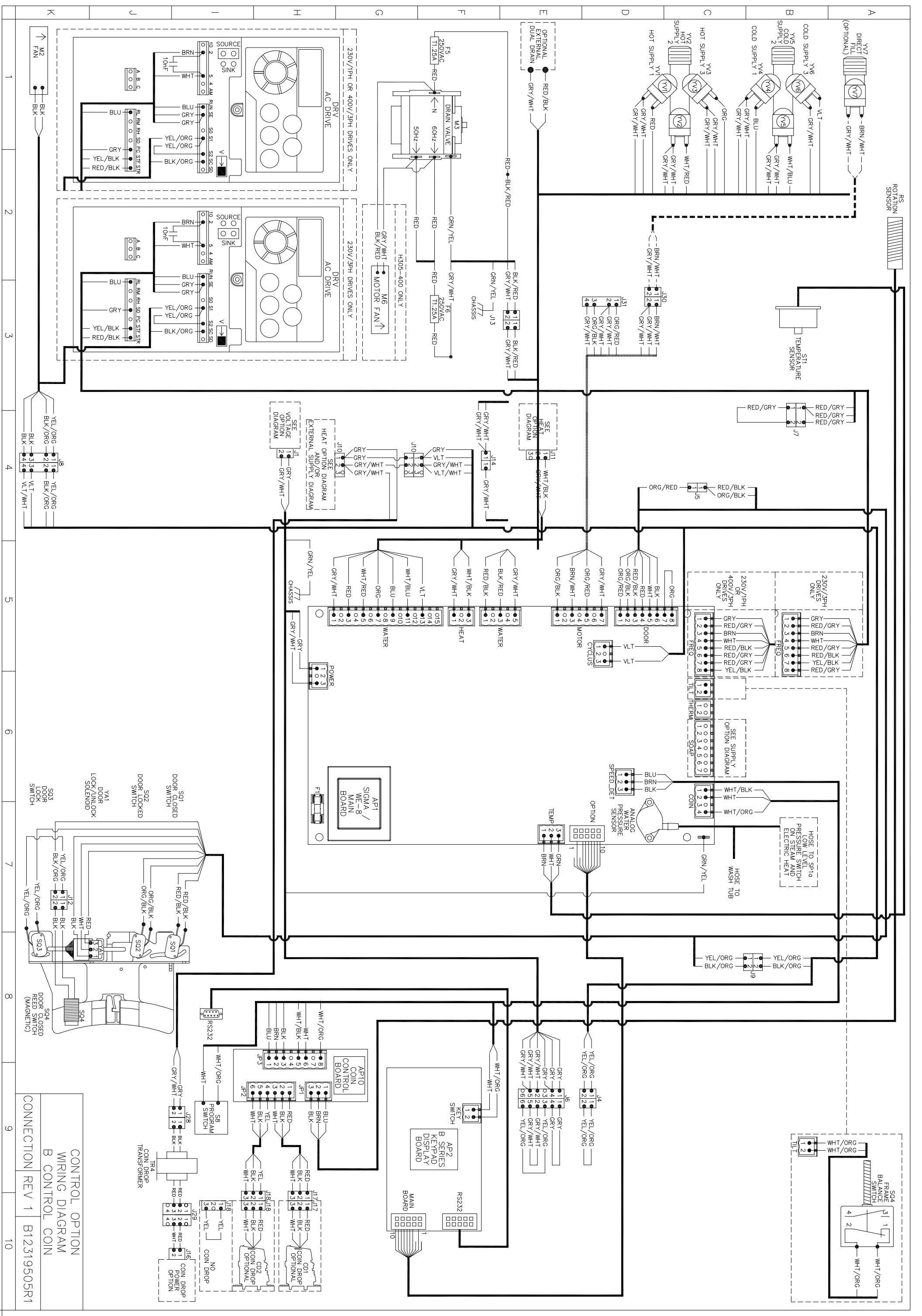
WARNING
 Failure to install, maintain, and/or operate this machine according to manufacturer's instructions may result in injury or property damage.

CAUTION
 Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper & dangerous operation. Verify proper operation after servicing.

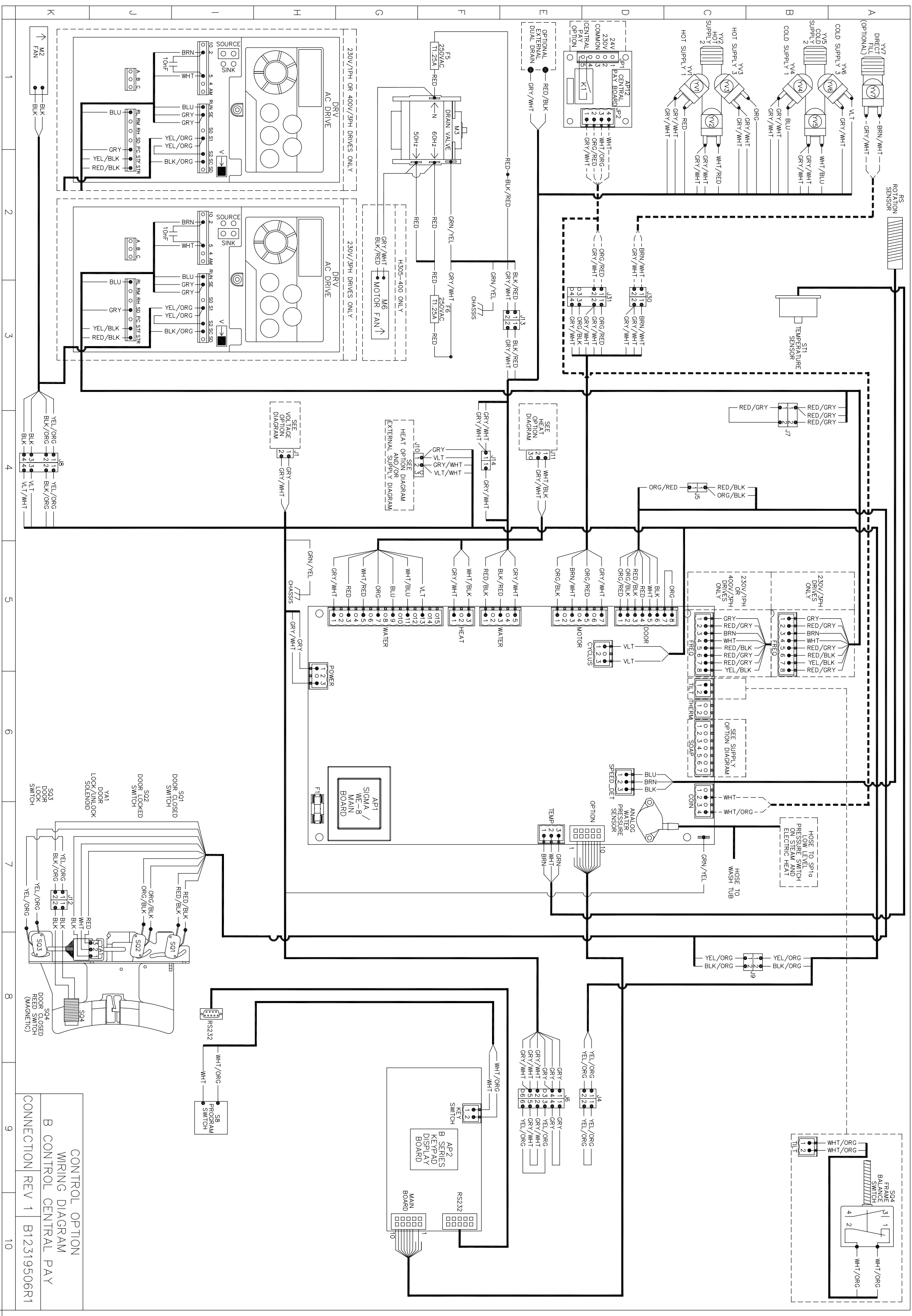
ATTENTION
 Lors des opérations d'entretien, des commandes, étiqueter tous les fils avant de les déconnecter. Toute erreur de câblage peut être une source de danger et de panne. S'assurer que l'appareil fonctionne adéquatement une fois l'entretien terminé.

AVERTISSEMENT
 Si vous n'installez pas, n'effectuez pas les opérations d'entretien et/ou ne faites pas fonctionner cette machine conformément aux instructions du fabricant, vous risquez de vous blesser ou de causer des dommages corporels, voire de la propriété, qui pourraient en résulter.

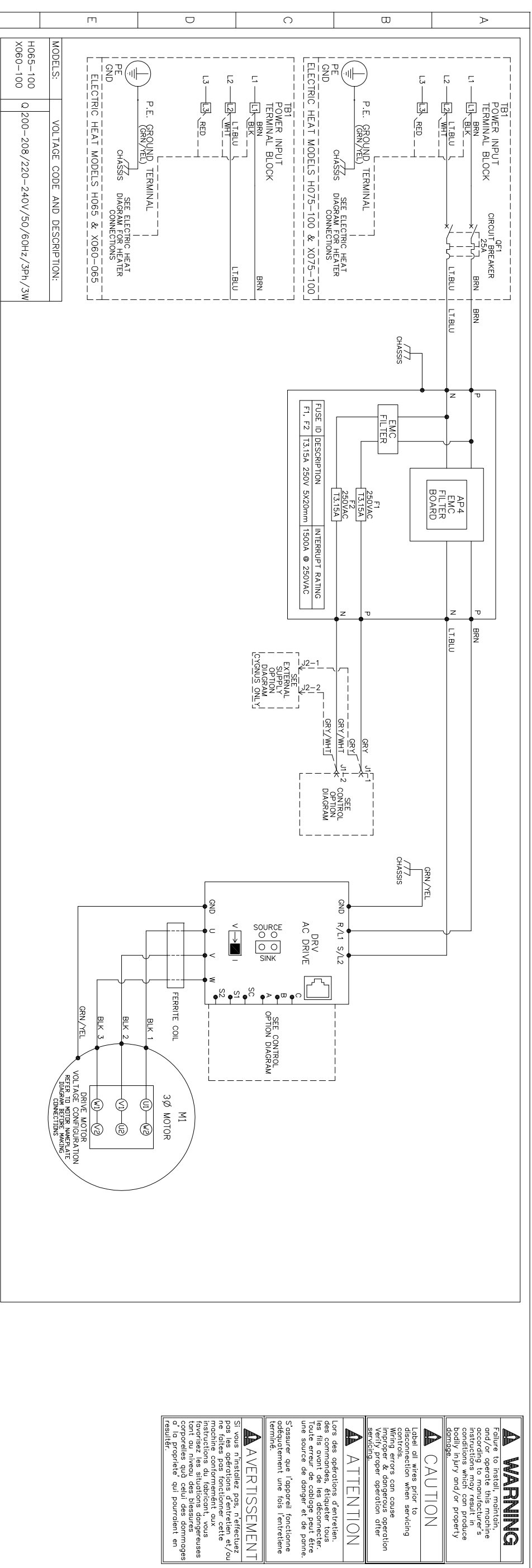
CONTROL OPTION
 WIRING DIAGRAM
 B CONTROL COIN
 SCHEMATIC REV 1 B12319505R1



CONTROL OPTION
 WIRING DIAGRAM
 B CONTROL COIN
 CONNECTION REV 1 B12319505R1



CONTROL OPTION
WIRING DIAGRAM
B CONTROL CENTRAL PAY
CONNECTION REV 1 B12319506R1

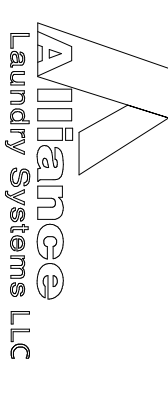


VOLTAGE OPTION
 WIRING DIAGRAM
 H065-100 / X060-100 Q
 SCHEMATIC REV 00 B12319305

16.53±.12 [420mm±.3mm]
 .31 [8mm] MAX
 .31 [8mm] MAX
 11.69±.12 [297mm±.3mm]

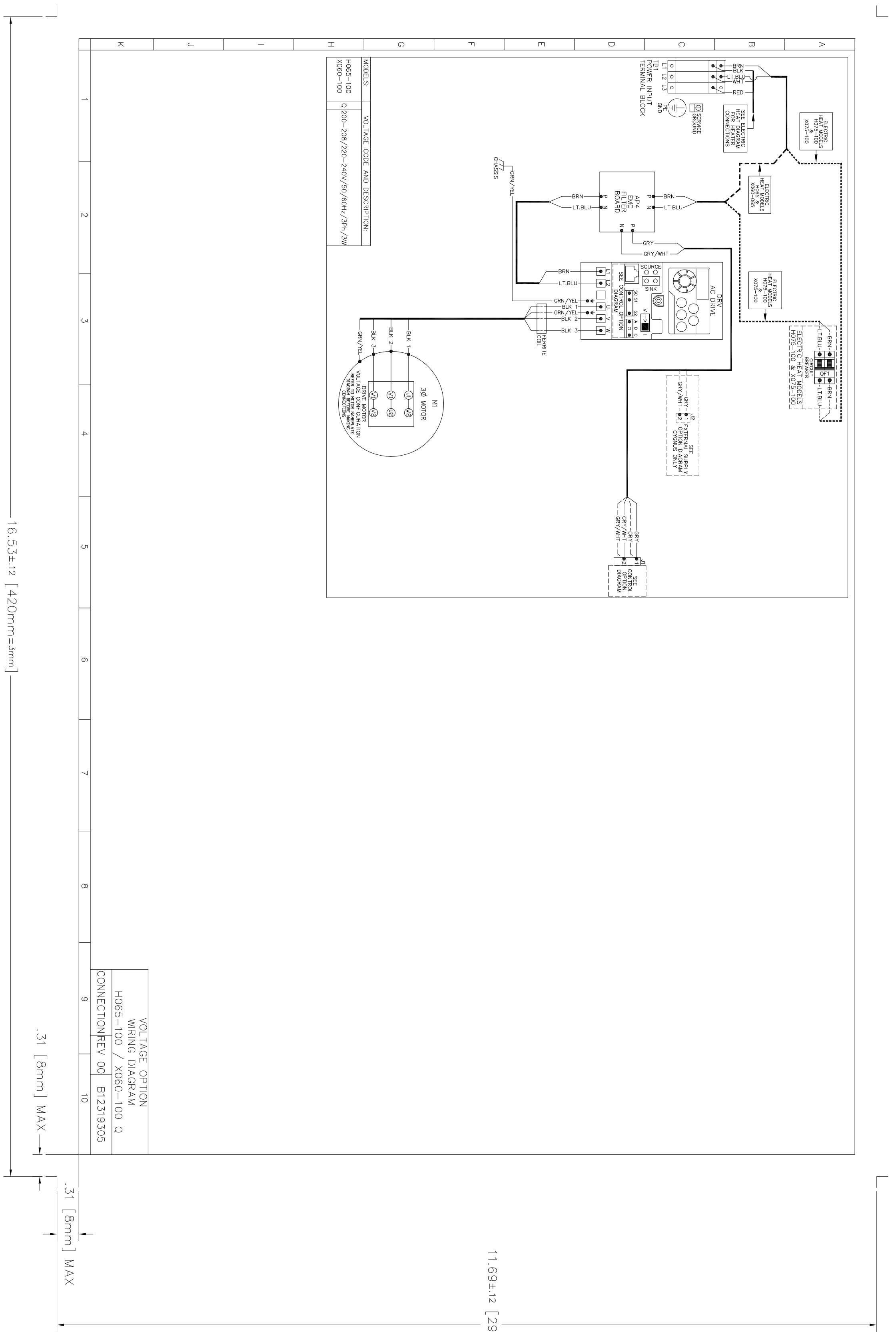
- NOTES:
 1. DRAWING IS ARTWORK.
 2. SHEET 1 AND 2 ARE TO BE PRINTED BACK TO BACK ON THE SAME PAPER.
 3. FOLD SIZE: 4.2 X 5.9 [107 X 150 mm] WITH SHEET 1 AND PART NUMBER FACING OUT.

NO.	RELEASE FOR PRODUCTION	15-108-12	108	HP	SI	XXXX
	SEE LATEST REVISION ABOVE	REVISION BY	ENG	MFG	QUA	NOTICE DATE
FINISH	NONE					
MATERIAL	20# BOND					
WEIGHT	Kg					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		NAME:		SIZE:		
TOLERANCES		DUTCH: H065-100/X060-100		Q		37
<.3 ± 0.05		ENGLISH: H065-100/X060-100		A1		93
<.10 ± 0.1						89
<.60 ± 0.3						
<.150 ± 0.4						
<.4 ± 0.1						
<.1000 ± 0.8						
<.2000 ± 1.2						
>.2500 ± .20						
ANGLES 2.0 DEG 00 MIN		DRAWING NO		CONTROL CHAR		
		B12319305		DO NOT SCALE DRAWING		
		AutocAD Mechanical Dwg		SCALE		
		1/8" = 1"		SHEET		
		1 OF 2				



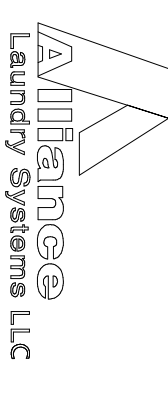
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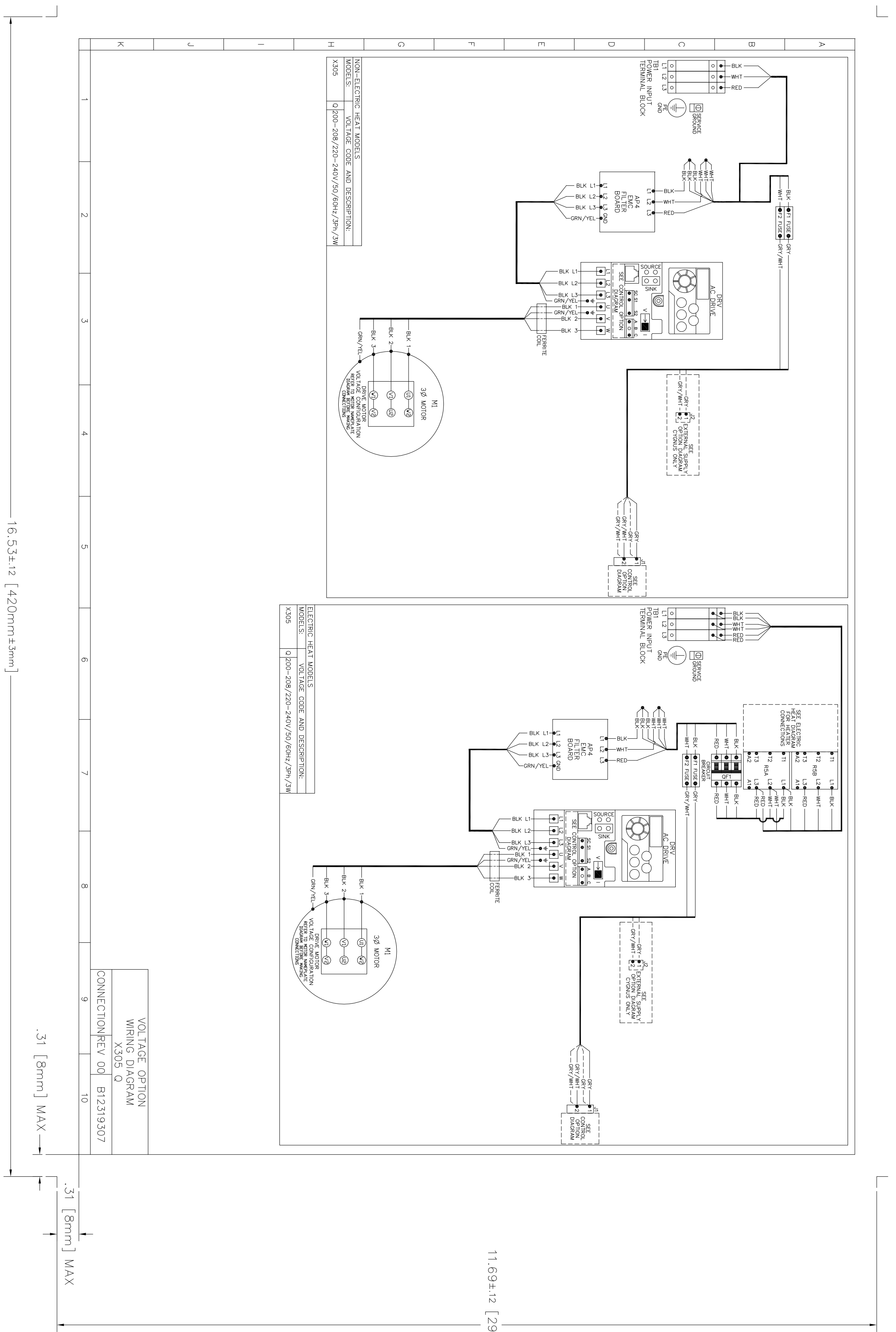


VOLTAGE OPTION
 WIRING DIAGRAM
 H065-100 / X060-100 Q
 CONNECTION REV 001 B12319305

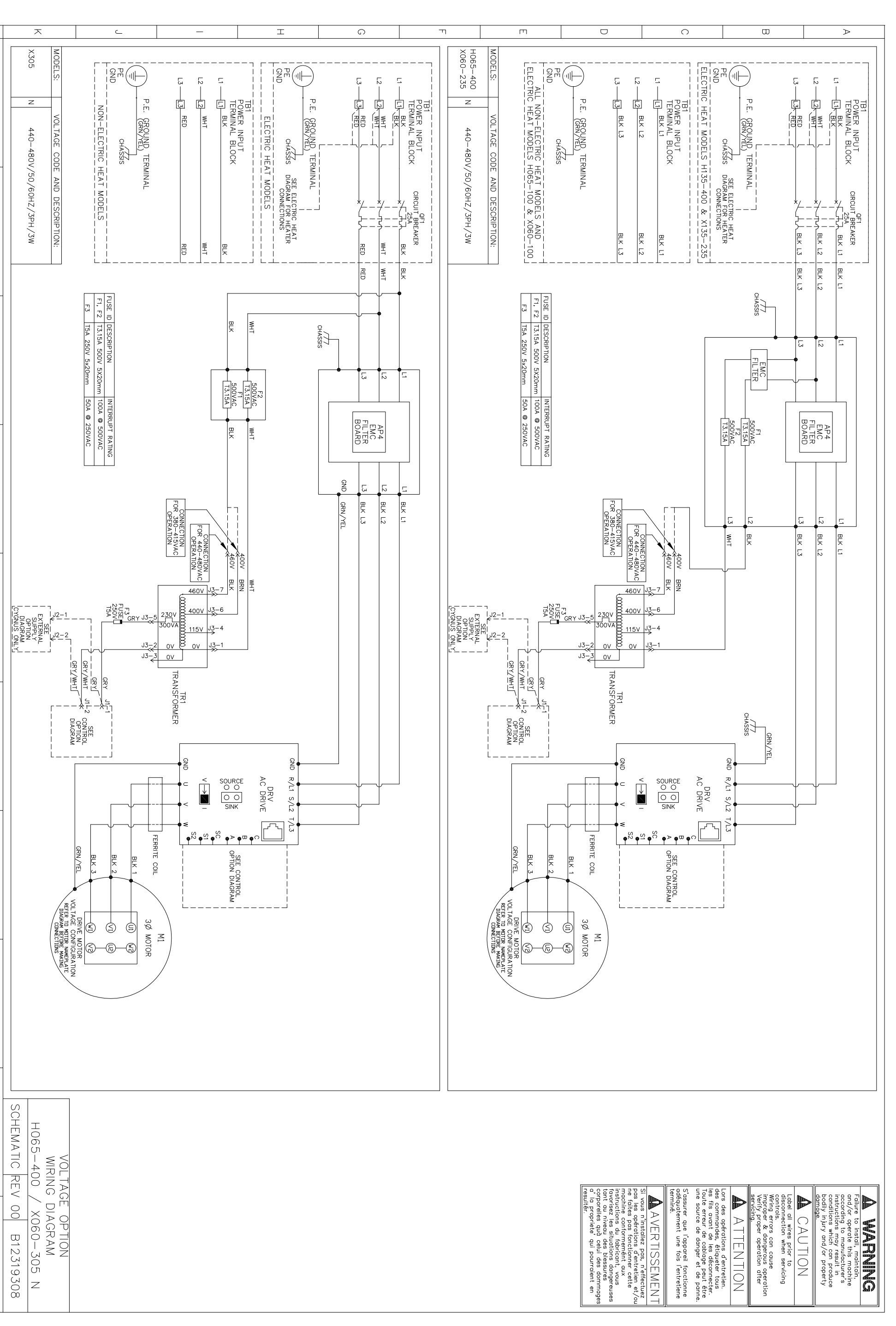
00	SEE SHEET 1 FOR REVISION DETAILS	15-108-112	108	102	SI	XXXX
NO.	SEE LATEST REVISION ABOVE	REVISION BY	ENG	MFG	QUA	NOTICE DATE
FINISH	NONE					
MATERIAL	20# BOND					
MASS	K9					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		NAME:		SIZE		
TOLERANCES		DUTCH: H065-100/X060-100		Q		
<.3 ± 0.05		ENGLISH: H065-100/X060-100		A1		
<.10 ± 0.1		DRAWING NO		B12319305		
<.60 ± 0.3		DO NOT SCALE DRAWING		CONTROL CHAR		
<.150 ± 0.4		Autocad Mechanical Dwg		SCALE		
<.100 ± 0.8		SHEET		2 OF 2		
<.2000 ± 1.2						
>.2500 ± .20						
ANGLES 2.0 DEG 00 MIN						
THIRD ANGLE PROJECTION						
CONVENTIONAL AND PROPELLER INFORMATION Not to be used or reproduced without the written consent of Alliance Laundry Systems LLC						
COMPETENTIAL AND PROPELLER INFORMATION Not to be used or reproduced without the written consent of Alliance Laundry Systems LLC						



DWG#	31
REV	0
DATE	
BY	
CHECKED	
APPROVED	
SCALE	
SHEET	2 OF 2



00	SEE SHEET 1 FOR REVISION DETAILS	15-108-12	108	02	SI	XXXX-XX
NO.	SEE LATEST REVISION ABOVE	REVISION BY AND DATE	ENG	MFG	QUA	NOTICE DATE
FINISH	NONE					
MATERIAL	20# BOND					
WEIGHT	K9					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS						
TOLERANCES						
<3 ± 0.05						
<10 ± 0.1						
<30 ± 0.2						
<60 ± 0.3						
<150 ± 0.4						
<300 ± 0.5						
<1000 ± 0.8						
>2000 ± 1.2						
>2000 ± 2.0						
ANGLES 2.0 DEG 00 MIN						
CONGRUENT AND PROPER LABEL INFORMATION NOT TO BE USED OR REPRODUCED WITHOUT THE WRITTEN PERMISSION OF Alliance Laundry Systems LLC						
THIRD ANGLE PROJECTION						
DRAWING NO B12319307		NAME: SCHEM.VLT OP X305 Q		SITE: 37		
DO NOT SCALE DRAWING		DUTCH: SCHEM.VLT OP X305 Q		SIZE: 37A		
Autocad Mechanical Dwg		ENGLISH: SCHEM.VLT OP X305 Q		SIZE: 93		
SCALE		CONTROL CHAR		SIZE: 89		
SHEET 2 OF 2		SCALE		SIZE: 31		
				SIZE: 9		
				SIZE: 3		
				SIZE: 1		



WARNING
 Before working on this equipment, disconnect the power supply and lock out/tag out the power source.
 Do not touch the internal components of the equipment.
 Do not touch the internal components of the equipment when the power is on.
 Do not touch the internal components of the equipment when the power is on.
 Do not touch the internal components of the equipment when the power is on.
 Do not touch the internal components of the equipment when the power is on.

CAUTION
 Do not touch the internal components of the equipment when the power is on.
 Do not touch the internal components of the equipment when the power is on.
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 Do not touch the internal components of the equipment when the power is on.

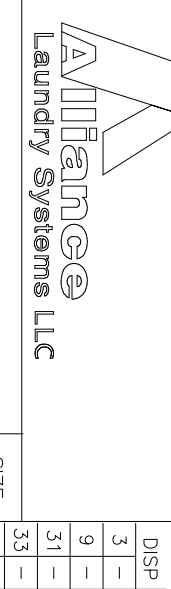
ATTENTION
 Do not touch the internal components of the equipment when the power is on.
 Do not touch the internal components of the equipment when the power is on.
 Do not touch the internal components of the equipment when the power is on.
 Do not touch the internal components of the equipment when the power is on.

AVERTISSEMENT
 Avant de travailler sur cet équipement, déconnectez l'alimentation électrique et bloquez/étiquetez la source d'alimentation.
 Ne touchez pas les composants internes de l'équipement.
 Ne touchez pas les composants internes de l'équipement lorsque l'alimentation est sous tension.
 Ne touchez pas les composants internes de l'équipement lorsque l'alimentation est sous tension.
 Ne touchez pas les composants internes de l'équipement lorsque l'alimentation est sous tension.

VOLTAGE OPTION
 WIRING DIAGRAM
 H065-400 / X060-305 N
 SCHEMATIC REV 00 B12319308

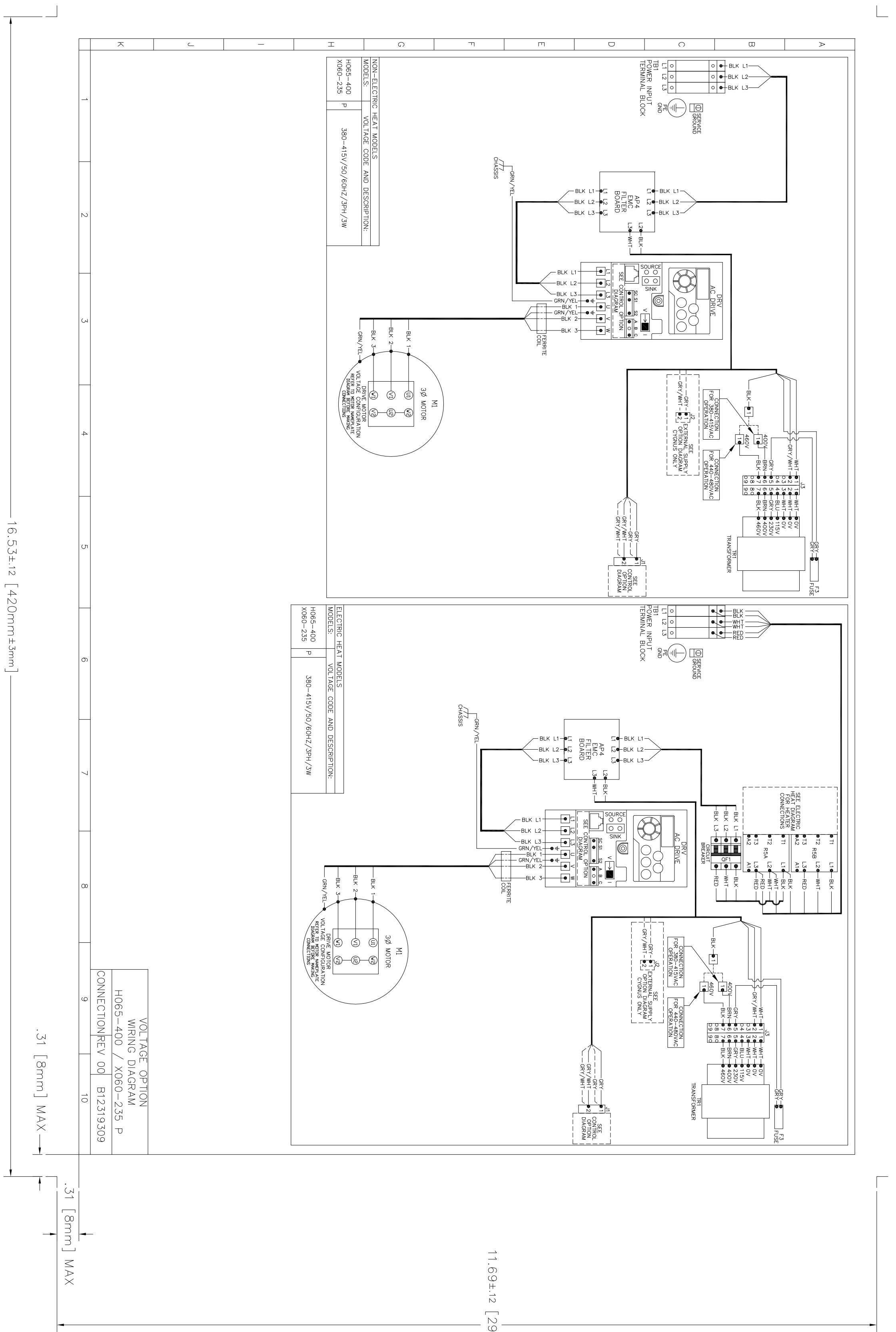
- NOTES:
 1. DRAWING IS ARTWORK.
 2. SHEET 1 AND 2 ARE TO BE PRINTED BACK TO BACK ON THE SAME PAPER.
 3. FOLD SIZE: 4.2 X 5.9 [107 X 150 mm] WITH SHEET 1 AND PART NUMBER FACING OUT.

NO.	RELEASED FOR PRODUCTION	15- LOG-12	LOG	HP	SI	XXXX XXXX XX
	SEE LATEST REVISION ABOVE					
FINISH	NONE					
MATERIAL	20# BOND					
WEISS	K9					

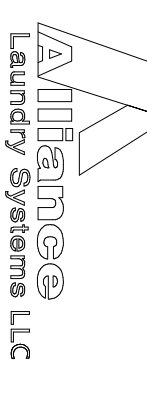


NAME:	SIZE:
H065-400/X060-305	N
DUTCH: H065-400/X060-305	N
ENGLISH: H065-400/X060-305	N
DRAWING NO:	93
B12319308	89
DO NOT SCALE DRAWING	
Autocad Mechanical Dwg	CONTROL CHAR
SCALE	1 OF 2
SHEET	1

UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN MILLIMETERS	UNLESS OTHERWISE SPECIFIED
TOLERANCES	TOLERANCES
<.3 ± 0.05	<.3 ± 0.05
<.10 ± 0.1	<.10 ± 0.1
<.60 ± 0.3	<.60 ± 0.3
<.150 ± 0.4	<.150 ± 0.4
<.1 ± 0.1	<.1 ± 0.1
<.1000 ± 0.8	<.1000 ± 0.8
>.2500 ± .12	>.2500 ± .12
ANGLES 2.0 DEG 00 MIN	ANGLES 2.0 DEG 00 MIN



NO.	SEE SHEET FOR REVISION DETAILS	1-5-12	LOG	HP	SI	XXXX
00	SEE SHEET FOR REVISION DETAILS	1-5-12	LOG	HP	SI	XXXX
FINISH	NONE	REVISION BY	ENG	MFG	QUA	NOTICE DATE

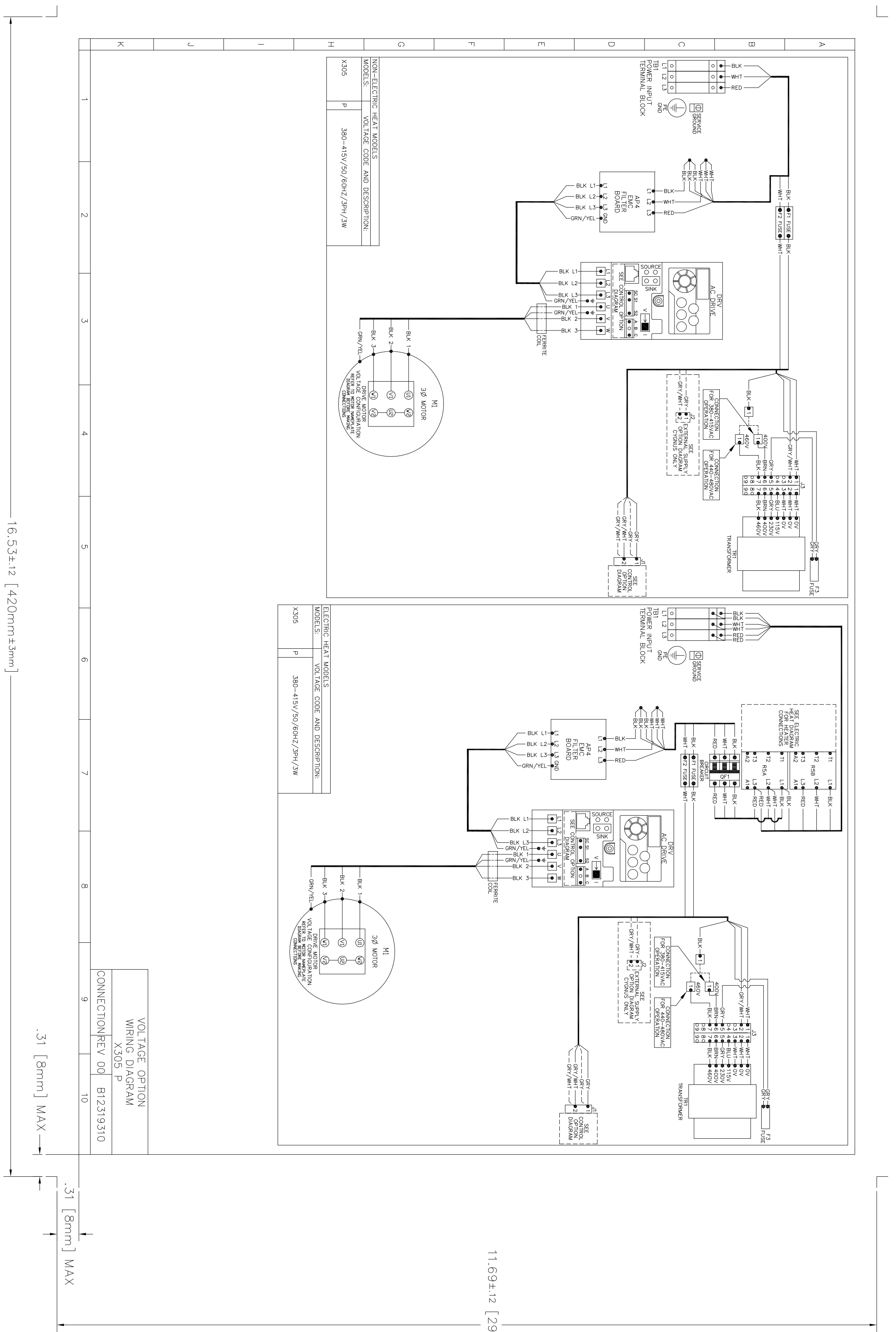


NAME: H065-400/X060-235
 DUTCH: H065-400/X060-235
 ENGLISH: H065-400/X060-235
 DRAWING NO: B12319309
 DO NOT SCALE DRAWING
 CONTROL CHAR:

NO.	SEE SHEET FOR REVISION DETAILS	1-5-12	LOG	HP	SI	XXXX
00	SEE SHEET FOR REVISION DETAILS	1-5-12	LOG	HP	SI	XXXX
FINISH	NONE	REVISION BY	ENG	MFG	QUA	NOTICE DATE
MATERIAL	20# BOND					
MASS	K9					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS						
TOLERANCES						
<3 ± 0.05						
<10 ± 0.1						
<30 ± 0.2						
<60 ± 0.3						
<150 ± 0.4						
<300 ± 0.5						
<1000 ± 0.8						
>2000 ± 1.2						
>2000 ± 2.0						
ANGLES 2 TO DEG 00 MIN						
THIRD ANGLE PROJECTION						
CONCURRENT AND PROPERTIARY INFORMATION Not to be used or reproduced without the express consent of Alliance Laundry Systems LLC						
DRAWING NO B12319309						
DO NOT SCALE DRAWING						
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Autocad Mechanical Dwg						
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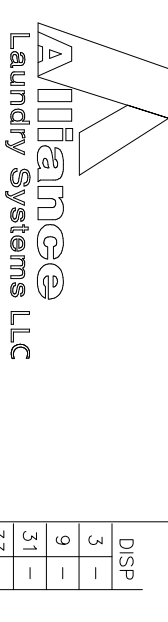
NO.	REV	DESCRIPTION	DATE
00		SEE SHEET 1 FOR REVISION DETAILS	
		SEE LATEST REVISION ABOVE	

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		SEE LATEST REVISION ABOVE	

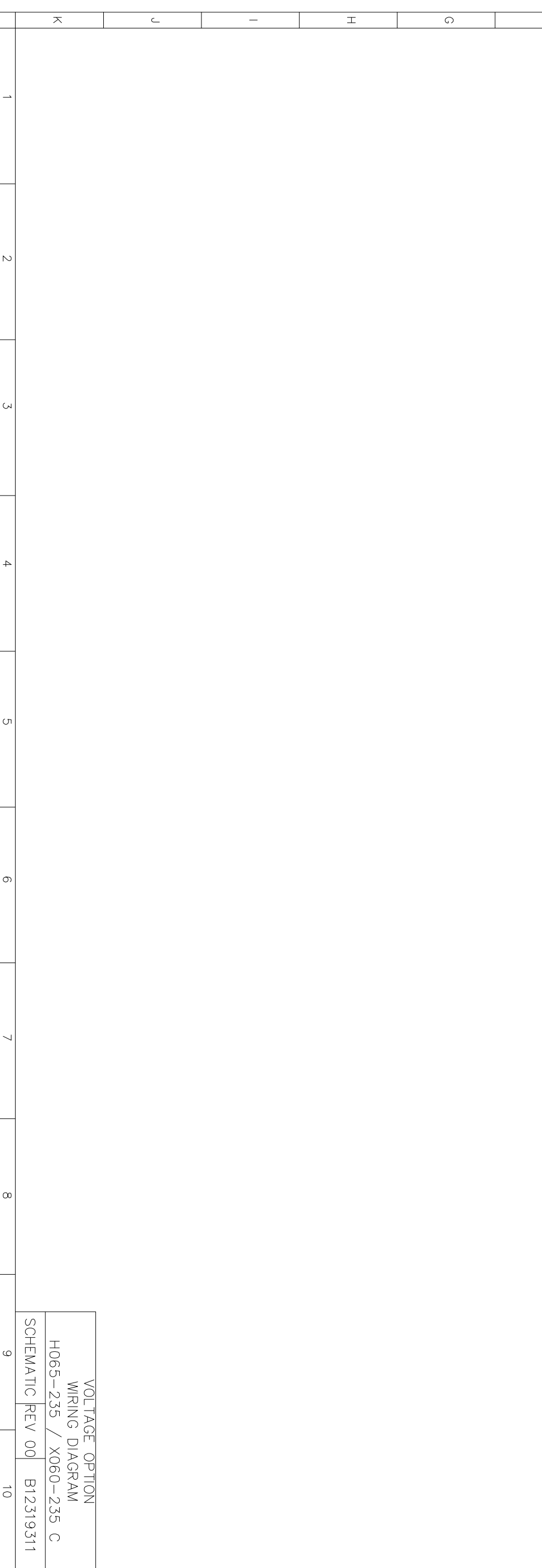
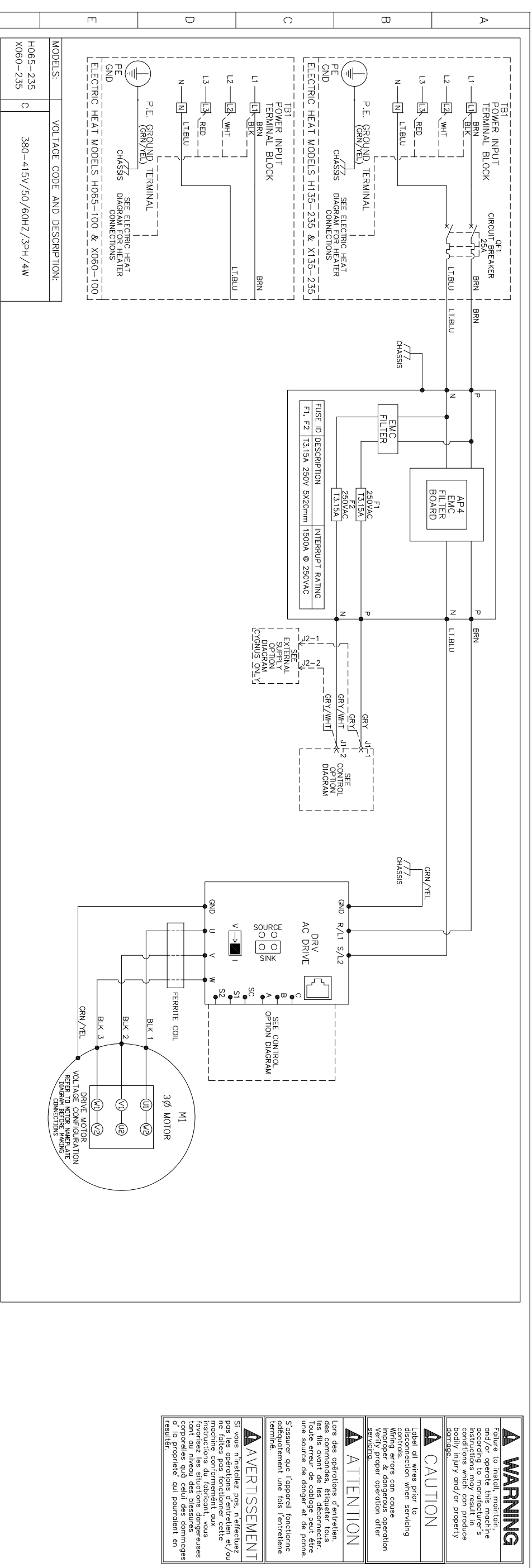
NO.	REV	DESCRIPTION	DATE
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NAME: SCHEM.VOLT OP X305 P
 DUTCH: SCHEM.VOLT OP X305 P
 ENGLISH: SCHEM.VOLT OP X305 P

DRAWING NO: B12319310
 DO NOT SCALE DRAWING
 AutoCAD Mechanical Dwg

NO.	REV	DESCRIPTION	DATE
00		SEE SHEET 1 FOR REVISION DETAILS	
		SEE LATEST REVISION ABOVE	



VOLTAGE OPTION
 WIRING DIAGRAM
 H065-235 / X060-235 C
 SCHEMATIC REV 00 B12319311

16.53±12 [420mm±3mm]
 .31 [8mm] MAX
 .31 [8mm] MAX
 11.69±12 [297mm±3mm]

- NOTES:
 1. DRAWING IS ARTWORK.
 2. SHEET 1 AND 2 ARE TO BE PRINTED BACK TO BACK ON THE SAME PAPER.
 3. FOLD SIZE: 4.2 X 5.9 [107 X 150 mm] WITH SHEET 1 AND PART NUMBER FACING OUT.

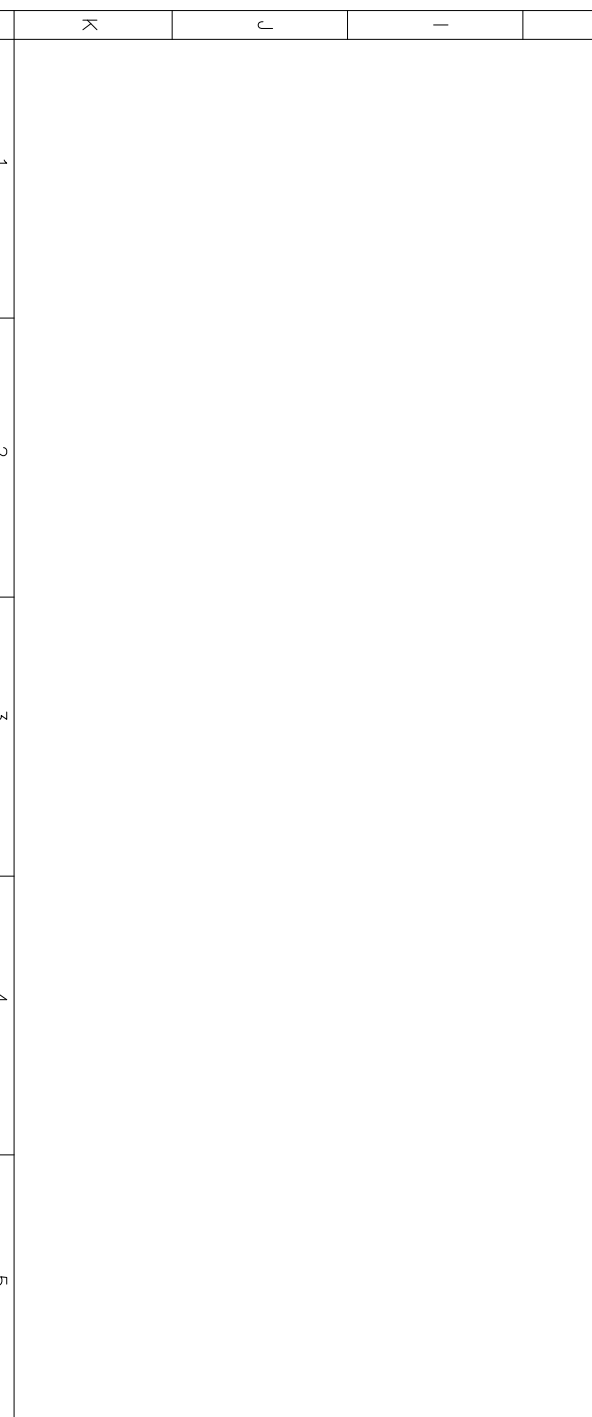
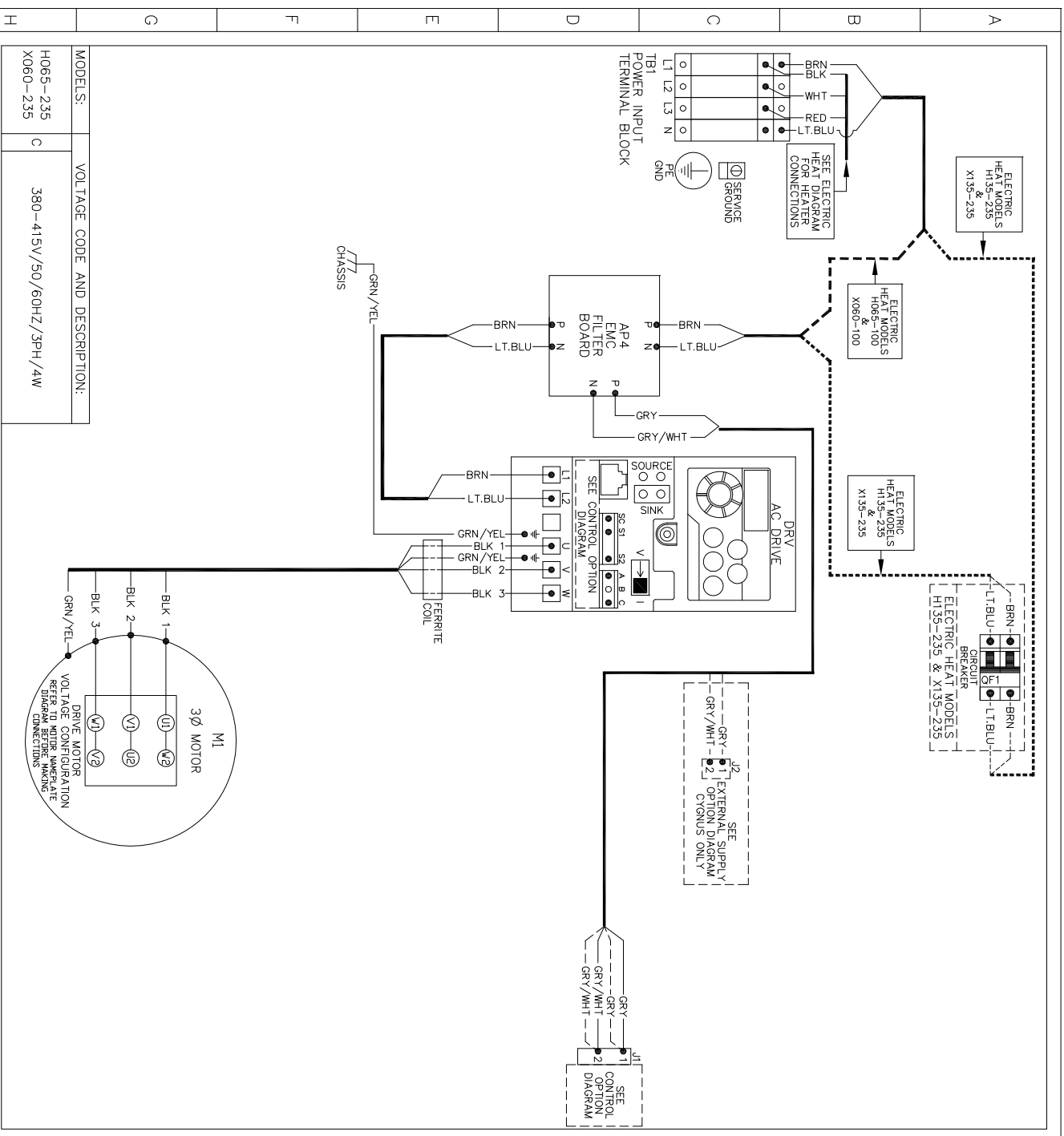
NO.	RELEASED FOR PRODUCTION	15-16-17	18	19	20	21	22	23	24	25	26	27	28	29	30
00	RELEASED FOR PRODUCTION	15-16-17	18	19	20	21	22	23	24	25	26	27	28	29	30
FINISH		SEE LATEST REVISION ABOVE													
MATERIAL 20# BOND															
WEISS K9															
CONSEQUENTIAL AND PROPRIETARY INFORMATION		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS													
reproduced without the Alliance Laundry Systems LLC		TOLERANCES 3 ± 0.05 10 ± 0.1 25 ± 0.2 60 ± 0.3 150 ± 0.4 300 ± 0.5 1000 ± 0.8 2500 ± 1.2 ANGLES 2.0 DEG 00 MIN													
THIRD ANGLE PROJECTION		NAME: H065-235/X060-235 DUTCH: H065-235/X060-235 ENGLISH: H065-235/X060-235 DRAWING NO: B12319311 DO NOT SCALE DRAWING AutoCAD Mechanical Dwg													
DISH		CONTROL CHAR SCALE SHEET 1 OF 2													



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B12319311	REV 00	DESCRIPTION
B12319311	00	DUTCH: VLT_H065-235/X060-235 C ENGLISH: VLT_H065-235/X060-235 C

SH1 OF 2
B12319311



VOLTAGE OPTION
WASHING DIAGRAM
H065-235 / X060-235 C
CONNECTION REV 00 B12319311

16.53±.12 [420mm±3mm]

11.69±.12 [297mm±3mm]

.31 [8mm] MAX

.31 [8mm] MAX

00	SEE SHEET 1 FOR REVISION DETAILS	15-16-17	USE	MP	SI	XXXX
NO.	SEE LATEST REVISION ABOVE	REVISION BY	ENG	MFG	QUA	NOTICE
FINISH	NONE	AND DATE				DATE

MATERIAL	20# BOND	NAME:	H065-235/X060-235	SIZE	37
FINISH	NONE	DUTCH:	H065-235/X060-235	SIZE	37A
MASS	K9	ENGLISH:	H065-235/X060-235	SIZE	93
		DRAWING NO.	B12319311	SIZE	89
		DO NOT SCALE DRAWING			
		AutocAD Mechanical Dwg			
		SCALE			
		SHEET	2 OF 2		

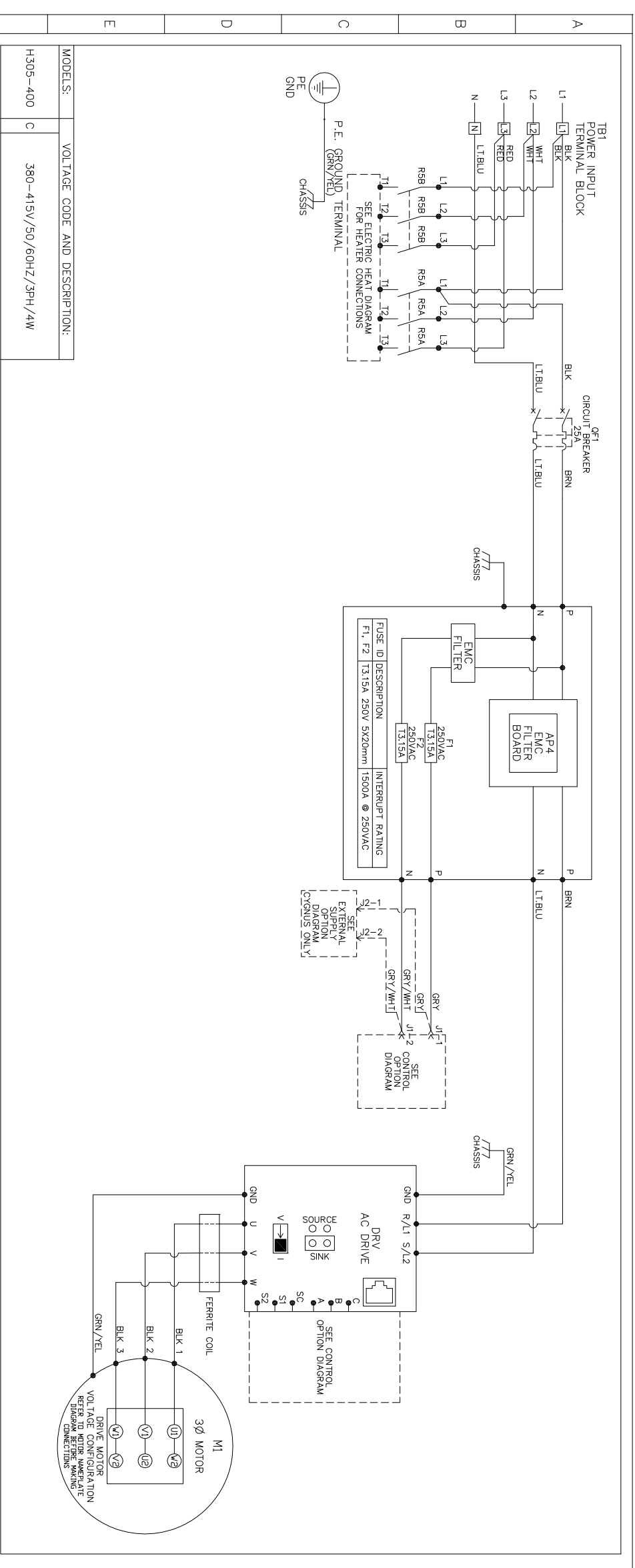
UNLESS OTHERWISE SPECIFIED	TOLERANCES	ANGLES 2 TO DEG 00 MIN
DIMENSIONS ARE IN MILLIMETERS	<.3 ± 0.05	
	<.10 ± 0.1	
	<.60 ± 0.3	
	<.150 ± 0.4	
	<.100 ± 0.8	
	<.2000 ± .12	
	>.2500 ± .20	

CONCURRENTLY AND
PROPRIETARY INFORMATION
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reproduced without the
written consent of
Alliance Laundry
Systems LLC

THIRD ANGLE PROJECTION

01	DISE	3
02	DISE	3
03	DISE	3
04	DISE	3
05	DISE	3
06	DISE	3
07	DISE	3
08	DISE	3
09	DISE	3
10	DISE	3
11	DISE	3
12	DISE	3
13	DISE	3
14	DISE	3
15	DISE	3
16	DISE	3

WARNING
 Leten u er op in acht, het is niet toegestaan de afbeeldingen te kopiëren of te verspreiden. Het is niet toegestaan de afbeeldingen te verspreiden of te kopiëren.
CAUTION
 Take all safety gear in place before working on the machine. Do not touch the electrical components until the power is disconnected.
ATTENTION
 Lire attentivement les instructions de sécurité avant de commencer les travaux. Ne touchez pas les composants électriques avant d'avoir débranché la machine.
AVVERTISEMENT
 Legen u er op in acht, het is niet toegestaan de afbeeldingen te kopiëren of te verspreiden. Het is niet toegestaan de afbeeldingen te verspreiden of te kopiëren.



WORKS	VOLTAGE CODE AND DESCRIPTION
H305-400 C	380-415V/50/60Hz/3Ph/4W

VOLTAGE OPTION
 WIRING DIAGRAM
 H305-400 C
 SCHEMATIC REV 00 B12319312

16.53±12 [420mm±3mm]
 .31 [8mm] MAX
 11.69±12 [297mm±3mm]
 .31 [8mm] MAX

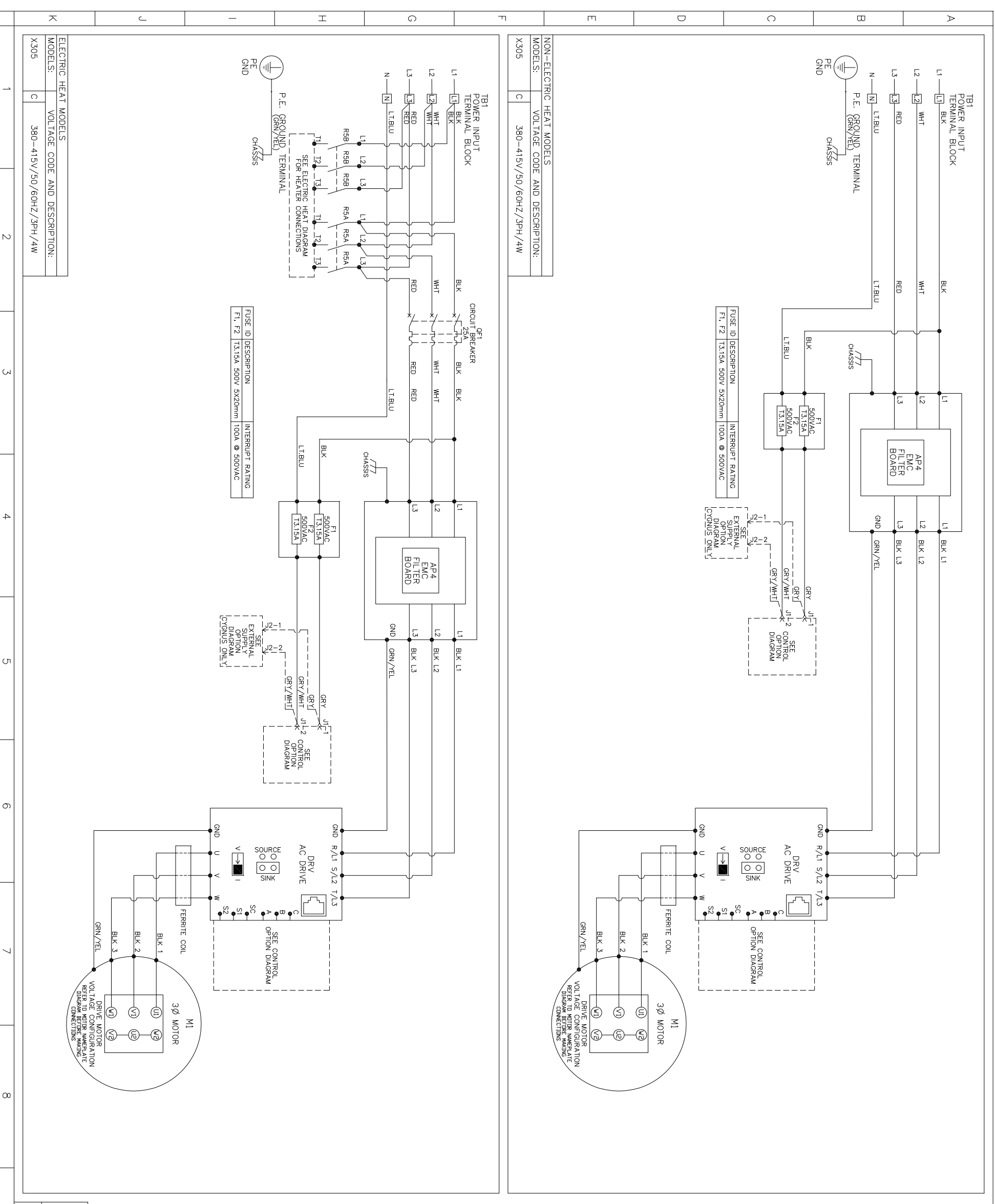
- NOTES:
 1. DRAWING IS ARTWORK.
 2. SHEET 1 AND 2 ARE TO BE PRINTED BACK TO BACK ON THE SAME PAPER.
 3. FOLD SIZE: 4.2 X 5.9 [107 X 150 mm] WITH SHEET 1 AND PART NUMBER FACING OUT.

NO.	RELEASE FOR PRODUCTION	15-12-12	12B	HP	SI	XXXXXX
00	RELEASE FOR PRODUCTION	15-12-12	12B	HP	SI	XXXXXX
SEE LATEST REVISION ABOVE						
FINISH NONE						
MATERIAL 20# BOND						
WEISS K9						
CONSENTUAL AND PROPRIETARY INFORMATION not to be used or reproduced without the express consent of Alliance Laundry Systems LLC						
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS						
TOLERANCES						
<3 ± 0.05						
<10 ± 0.1						
<30 ± 0.2						
<60 ± 0.3						
<150 ± 0.4						
<300 ± 0.5						
<1000 ± 0.8						
>2000 ± 1.2						
ANGLES 2.0 DEG 00 MIN						
DRAWING NO B12319312						
DO NOT SCALE DRAWING						
AutocAD Mechanical Dwg						
CONTROL CHAR						
SCALE						
SHEET 1 OF 2						



A	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
B	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
C	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
D	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
E	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
F	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
G	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
H	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
I	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
J	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16

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⚠ ATTENTION
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VOLTAGE OPTION
 WIRING DIAGRAM
 X305 C
 SCHEMATIC REV 00 B12319313

- NOTES:
 1. DRAWING IS ARTWORK.
 2. SHEET 1 AND 2 ARE TO BE PRINTED BACK TO BACK ON THE SAME PAPER.
 3. FOLD SIZE: 4.2 X 5.9 [107 X 150 mm] WITH SHEET 1 AND PART NUMBER FACING OUT.

16.53±12 [420mm ±3mm]
 .31 [8mm] MAX
 .31 [8mm] MAX
 11.69±12 [297mm ±3mm]

NO.	RELEASE FOR PRODUCTION	15-16-17-18-19-20	21-22-23-24-25-26	27-28-29-30-31-32	33-34-35-36-37-38
00	RELEASE FOR PRODUCTION	15-16-17-18-19-20	21-22-23-24-25-26	27-28-29-30-31-32	33-34-35-36-37-38

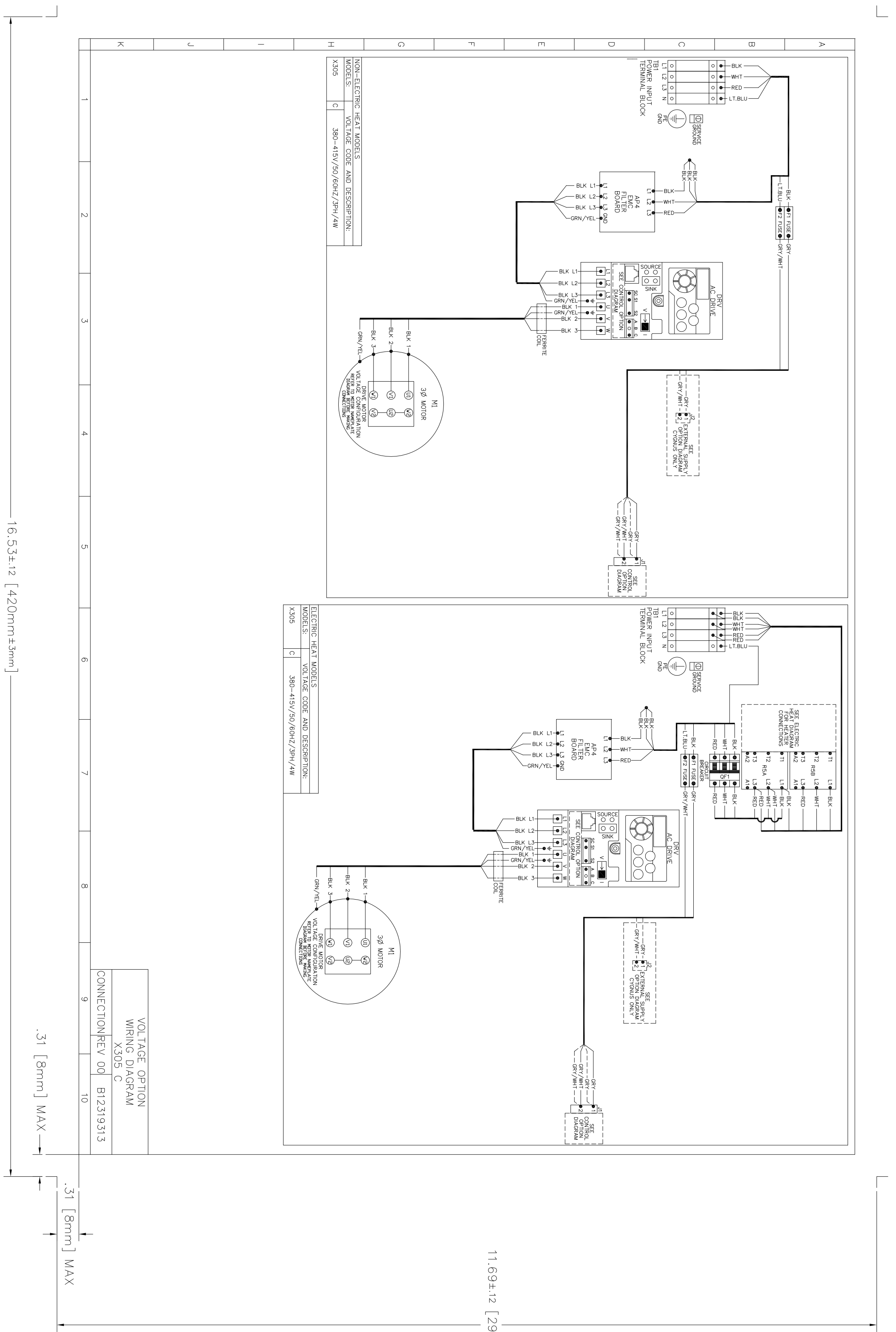
NO.	RELEASE FOR PRODUCTION	15-16-17-18-19-20	21-22-23-24-25-26	27-28-29-30-31-32	33-34-35-36-37-38
00	RELEASE FOR PRODUCTION	15-16-17-18-19-20	21-22-23-24-25-26	27-28-29-30-31-32	33-34-35-36-37-38

NO.	RELEASE FOR PRODUCTION	15-16-17-18-19-20	21-22-23-24-25-26	27-28-29-30-31-32	33-34-35-36-37-38
00	RELEASE FOR PRODUCTION	15-16-17-18-19-20	21-22-23-24-25-26	27-28-29-30-31-32	33-34-35-36-37-38

NO.	RELEASE FOR PRODUCTION	15-16-17-18-19-20	21-22-23-24-25-26	27-28-29-30-31-32	33-34-35-36-37-38
00	RELEASE FOR PRODUCTION	15-16-17-18-19-20	21-22-23-24-25-26	27-28-29-30-31-32	33-34-35-36-37-38

NO.	RELEASE FOR PRODUCTION	15-16-17-18-19-20	21-22-23-24-25-26	27-28-29-30-31-32	33-34-35-36-37-38
00	RELEASE FOR PRODUCTION	15-16-17-18-19-20	21-22-23-24-25-26	27-28-29-30-31-32	33-34-35-36-37-38

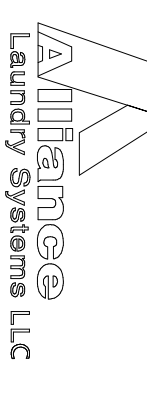
A
B
C
D
E
F
G
H
I
J



VOLTAGE OPTION
 WIRING DIAGRAM
 X305 C
 CONNECTION REV 00 B12319313

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16

00	SEE SHEET 1 FOR REVISION DETAILS	15-108-12	108	MP	SI	XXXX-XX
NO.	SEE LATEST REVISION ABOVE	REVISION BY	ENG	MFG	QUA	NOTICE DATE
FINISH	NONE					
MATERIAL	20# BOND					
MASS	K9					



UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN MILLIMETERS

CONGRATULATIONS AND
 PROPER LAEY INFORMATION
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 Alliance Laundry
 Systems LLC

THIRD ANGLE PROJECTION
 ANGLES 210 DEG 00 MIN

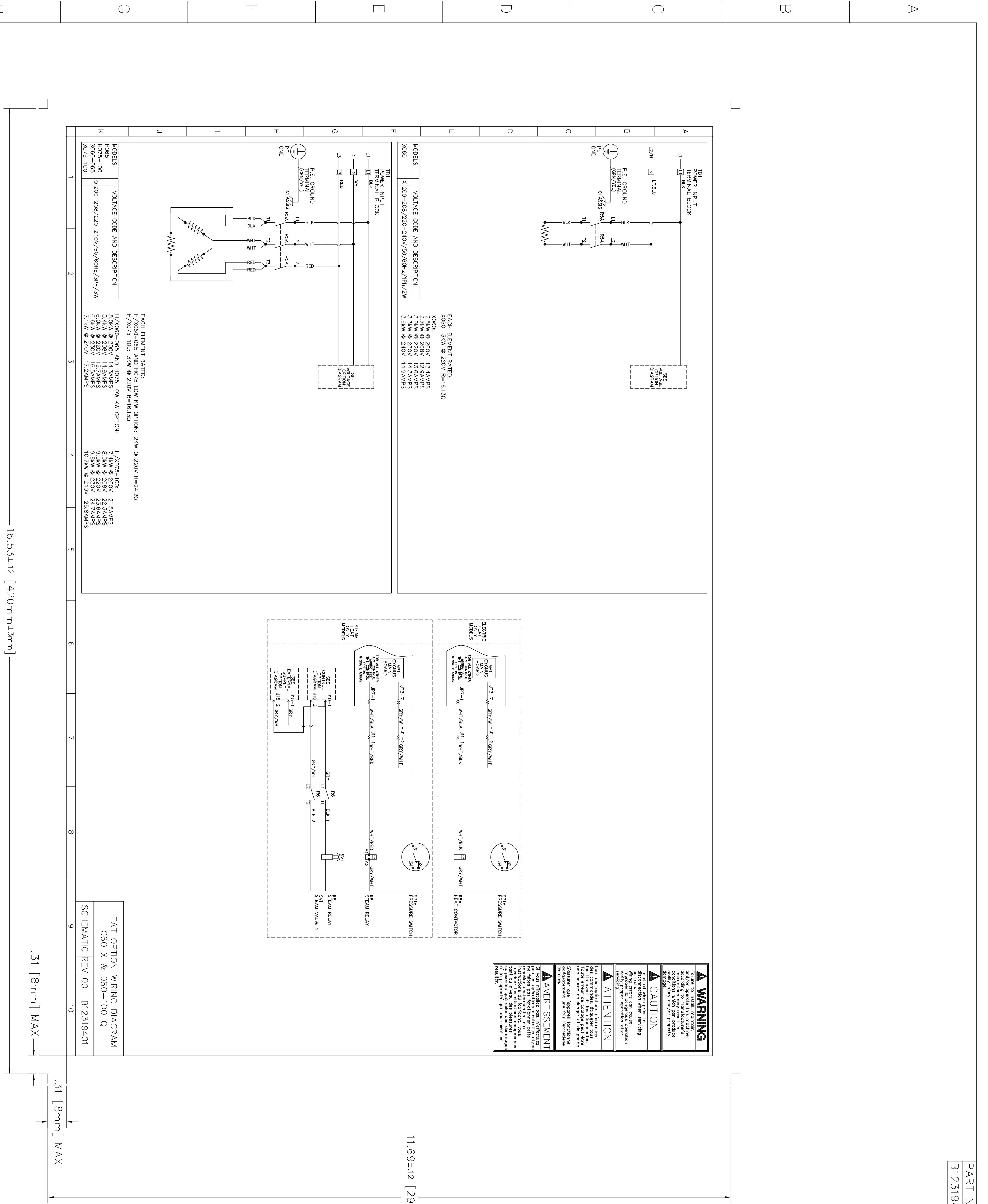
NAME:	SCHEM.VOLT OP X305	SIZE:	37
DUTCH:	SCHEM.VOLT OP X305	SIZE:	37A
ENGLISH:	SCHEM.VOLT OP X305	SIZE:	93
DRAWING NO:	B12319313	CONTROL CHAR:	C1
DO NOT SCALE DRAWING			
Autocad Mechanical Dwg	SCALE	SHEET	2 OF 2

PART NO	REV	DESCRIPTION	DESCRIPTION
B12319401	00	DUTCH: SCHEM.HT OP 060X & 060-1000	ENGLISH: SCHEM.HT OP 060X & 060-1000

SF 1
SF 2

B12319401

SHT OF 1
2



WARNING
 No se debe utilizar este equipo sin las instrucciones de instalación y operación. No se debe utilizar este equipo si no se han seguido las instrucciones de instalación y operación.
 Do not use this equipment without the installation and operation instructions. Do not use this equipment if the installation and operation instructions have not been followed.

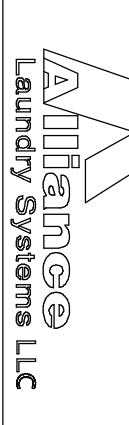
CAUTION
 No se debe utilizar este equipo si no se han seguido las instrucciones de instalación y operación.
 Do not use this equipment if the installation and operation instructions have not been followed.

ATTENTION
 Lire les instructions d'installation et d'opération avant d'utiliser l'équipement. Ne pas utiliser l'équipement si les instructions d'installation et d'opération n'ont pas été suivies.

AVERTISSEMENT
 Lire les instructions d'installation et d'opération avant d'utiliser l'équipement. Ne pas utiliser l'équipement si les instructions d'installation et d'opération n'ont pas été suivies.

- NOTES:
1. DRAWING IS ARTWORK.
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 3. FOLD SIZE: 4.2 X 5.9 [107 X 150 mm] WITH SHEET 1 AND PART NUMBER FACING OUT.

CD	RELEASE FOR PRODUCTION	13-2-12	13	14	15	16
NO.	SEE LATEST REVISION ABOVE	13-2-12	13	14	15	16
FINISH	NONE	ENG	MFG	QA	DATE	1440
MATERIAL	20# BOND	ENG	MFG	QA	DATE	1440
MASS	Kg	ENG	MFG	QA	DATE	1440
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		NAME:		SIZE:		
TOLERANCES:		DUTCH: SCHEM.HT OP		SCALE:		
<10 ± 0.12		ENGLISH: SCHEM.HT OP		SCALE:		
<20 ± 0.2		DRAWING NO:		SCALE:		
<30 ± 0.3		B12319401		SCALE:		
<40 ± 0.4		DO NOT SCALE DRAWING		SCALE:		
<50 ± 0.5		AutocAD Mechanical Dwg		SCALE:		
<1000 ± 0.8		CONTROL CHAR		SCALE:		
<2000 ± 20		SHEET		SCALE:		
		1 OF 2		SCALE:		

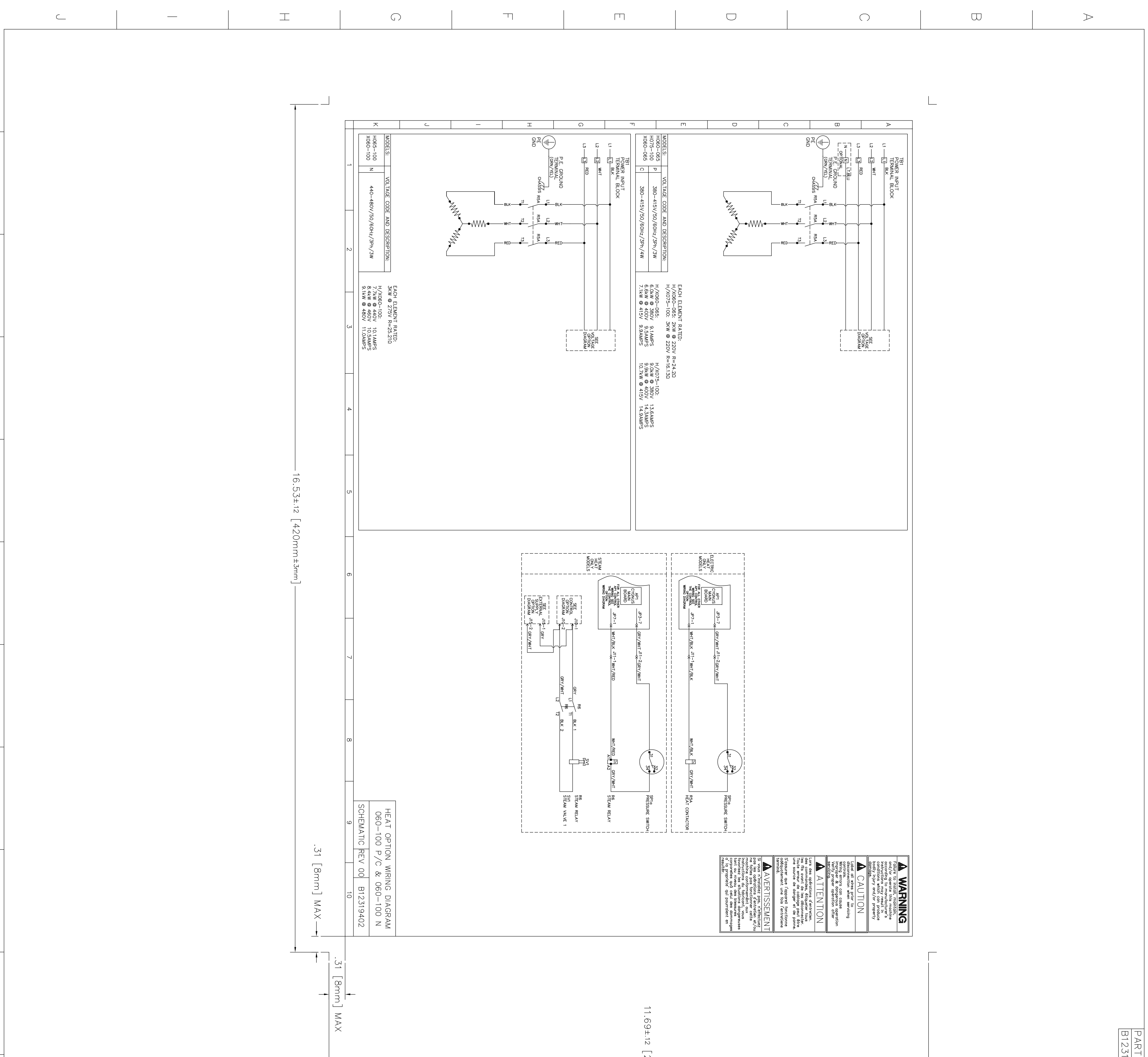


16.53±.12 [420mm±.3mm]

.31 [8mm] MAX

11.69±.12 [297mm±.3mm]

.31 [8mm] MAX



WARNING
 No se debe utilizar este equipo sin las instrucciones de operación y mantenimiento. No se debe utilizar este equipo si no se han leído y entendido las instrucciones de operación y mantenimiento.
 Do not use this equipment without the operating and maintenance instructions. Do not use this equipment unless you have read and understood the operating and maintenance instructions.

CAUTION
 No se debe utilizar este equipo si no se han leído y entendido las instrucciones de operación y mantenimiento.
 Do not use this equipment unless you have read and understood the operating and maintenance instructions.

ATTENTION
 Lire les instructions d'opération et de maintenance avant d'utiliser l'équipement. Ne pas utiliser l'équipement si les instructions d'opération et de maintenance ne sont pas lues et comprises.
 Read the operating and maintenance instructions before using the equipment. Do not use the equipment unless the operating and maintenance instructions have been read and understood.

AVERTISSEMENT
 Lire les instructions d'opération et de maintenance avant d'utiliser l'équipement. Ne pas utiliser l'équipement si les instructions d'opération et de maintenance ne sont pas lues et comprises.
 Read the operating and maintenance instructions before using the equipment. Do not use the equipment unless the operating and maintenance instructions have been read and understood.

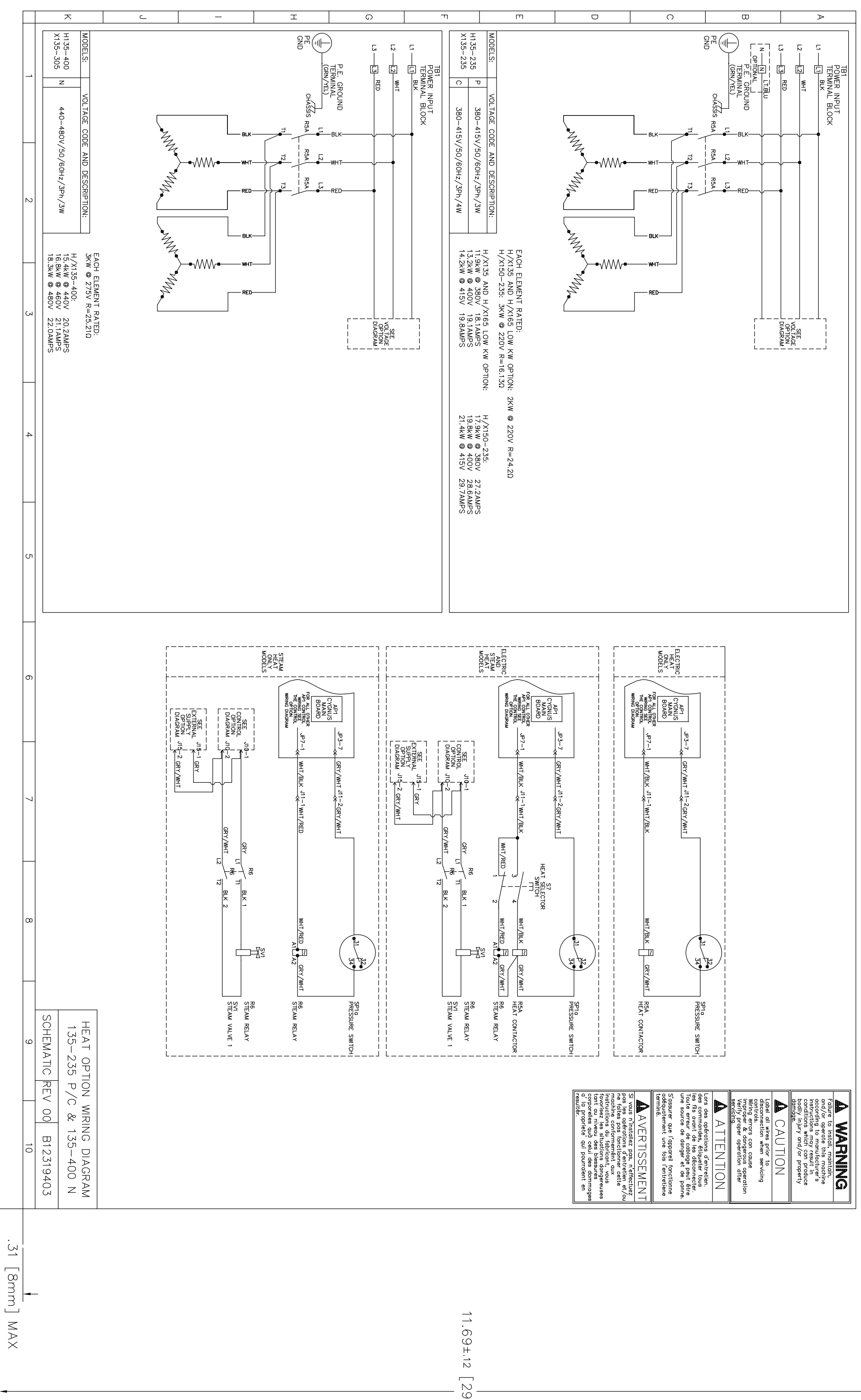
MODELS	VOLTAGE CODE AND DESCRIPTION:	EACH ELEMENT RATED:
H060-065	380-415V/50/60Hz/20V/20W	30W @ 230V R=25.2Ω
X060-065	380-415V/50/60Hz/20V/20W	7.7W @ 440V 10.1AMPS
X060-065	380-415V/50/60Hz/20V/4W	8.1W @ 440V 10.5AMPS
		8.1W @ 480V 10.5AMPS

HEAT OPTION WIRING DIAGRAM
 060-100 P/C & 060-100 N
 SCHEMATIC Rev 00 B12319402

- NOTES:
1. DRAWING IS ARTWORK.
 2. SHEET 1 AND 2 ARE TO BE PRINTED BACK TO BACK ON THE SAME PAPER.
 3. FOLD SIZE: 4.2 X 5.9 [107 X 150 mm] WITH SHEET 1 AND PART NUMBER FACING OUT.

CD	RELEASE FOR PRODUCTION	13-2-12	UGB	40	SAJ	14-2-12
NO.	SEE LATEST REVISION ABOVE		REVISION BY	ENG	MFG	NOTICE DATE
FINISH	NONE					
MATERIAL	20# BOND					
MASS	Kg					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS						
TOLERANCES:						
<13 ± 0.10						
<20 ± 0.12						
<40 ± 0.13						
<60 ± 0.16						
<100 ± 0.18						
<150 ± 0.20						
>2000 ± .20						
THIRD ANGLE PROJECTION		ANGLES 2.0 DEG 00 MIN				
CONFIDENTIAL AND PROPRIETARY INFORMATION Not to be used or reproduced without the written permission of Alliance Laundry Systems LLC		NAME: SCHEM.HT OP DUTCH: SCHEM.HT OP ENGLISH: SCHEM.HT OP DRAWING NO: B12319402 DO NOT SCALE DRAWING		CONTROL CHAR: 0 SCALE: 1 OF 2		SIZE: A1
Alliance Laundry Systems LLC		AutoCAD Mechanical Dwg INT				

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16

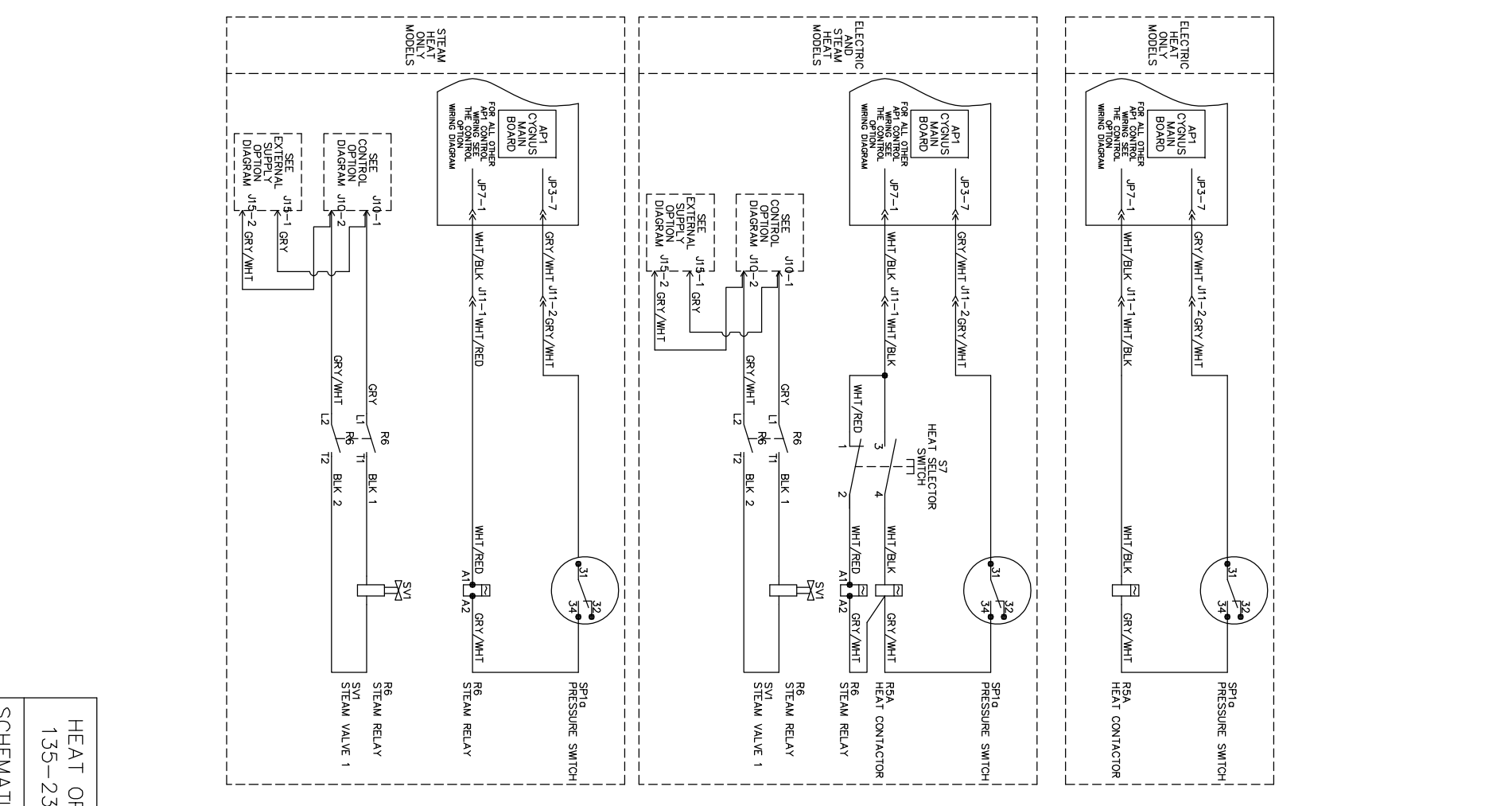
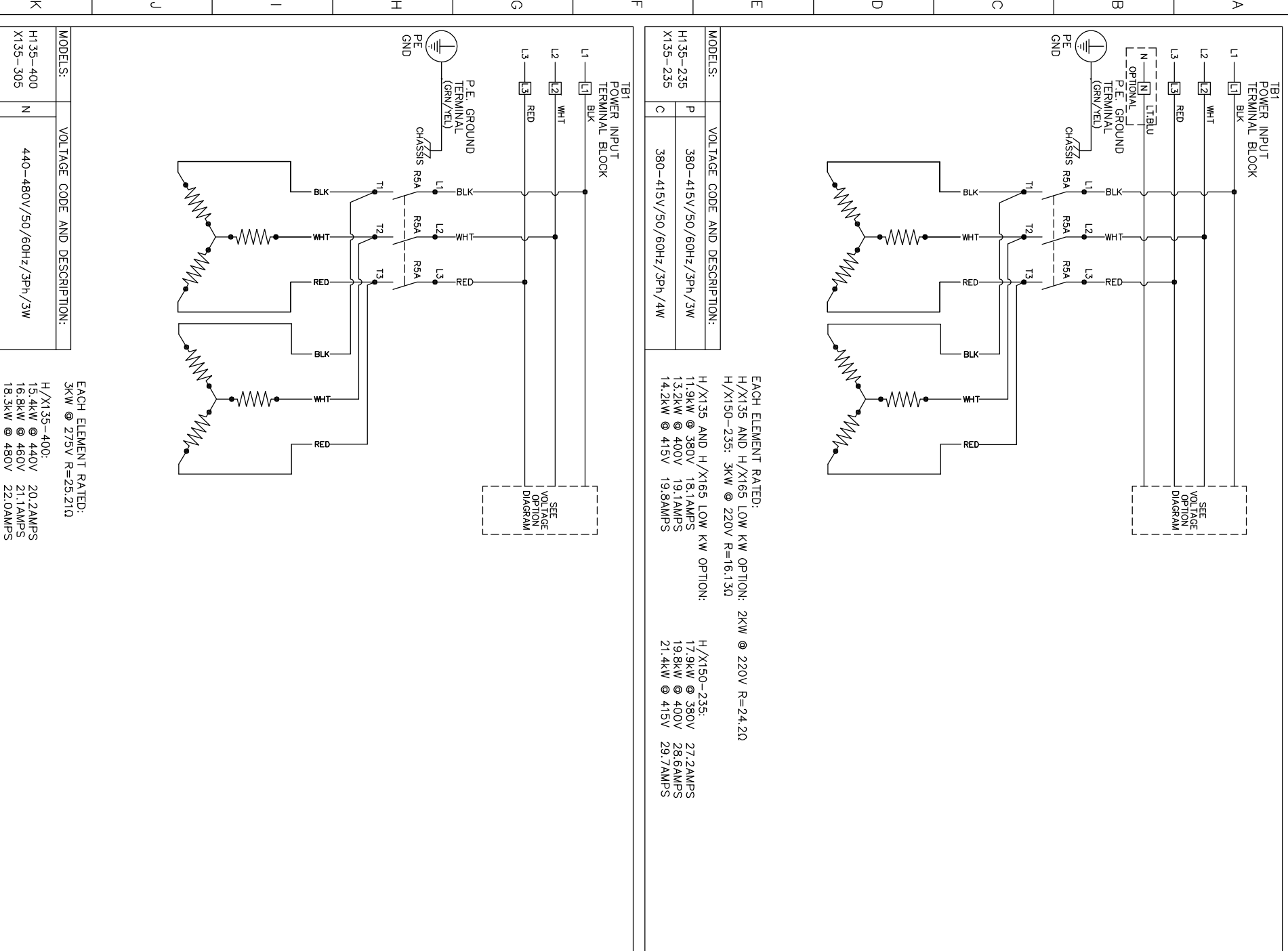


16.53±.12 [420mm±3mm]

.31 [8mm] MAX

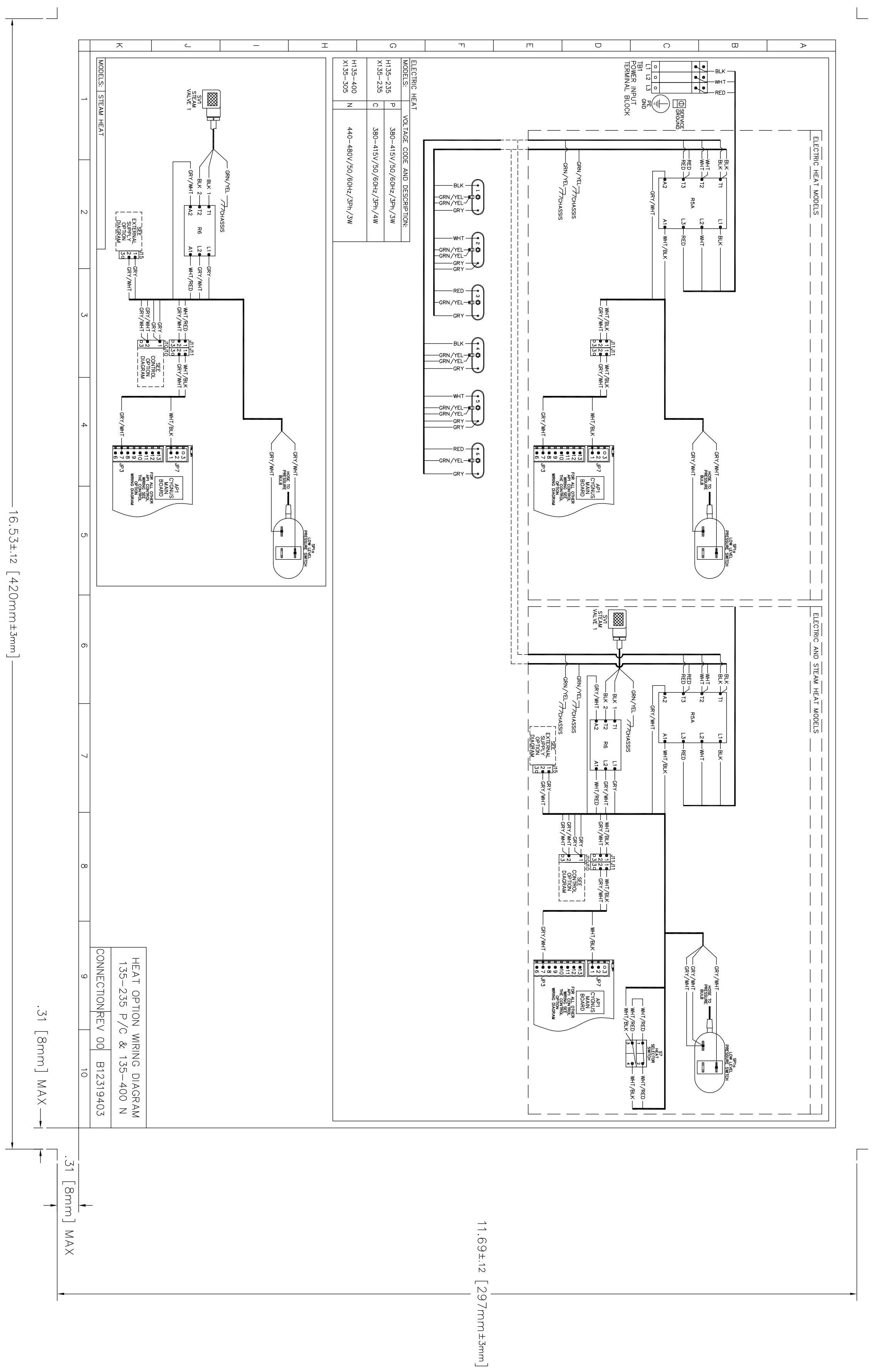
11.69±.12 [297mm±3mm]

HEAT OPTION WIRING DIAGRAM
 135-235 P/C & 135-400 N
 SCHEMATIC Rev 00 B12319403



00	RELEASE FOR PRODUCTION	13-2-12	135	16
NO.	SEE LATEST REVISION ABOVE	REVISION BY	ENG	MFG
FINISH	NONE	DATE	ENG	QUAL
MATERIAL	20# BOND	NAME		
MASS	Kg	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS	DIMENSIONS ARE IN MILLIMETERS TOLERANCES: <13 ± 0.10 <20 ± 0.12 <40 ± 0.13 <60 ± 0.16 <100 ± 0.18 <150 ± 0.20 >2000 ± .20	
CONFIDENTIAL AND PROPRIETARY INFORMATION Not to be used or reproduced without the written permission of Airming Laundry Systems LLC		ENGLISH: SCHEM.HT OP DRAWING NO: B12319403 DO NOT SCALE DRAWING	CONTROL CHAR SCALE SHEET 1 OF 2	
THIRD ANGLE PROJECTION 		ANGLES 2.0 DEG 00 MIN	AutoCAD Mechanical Dwg INT	

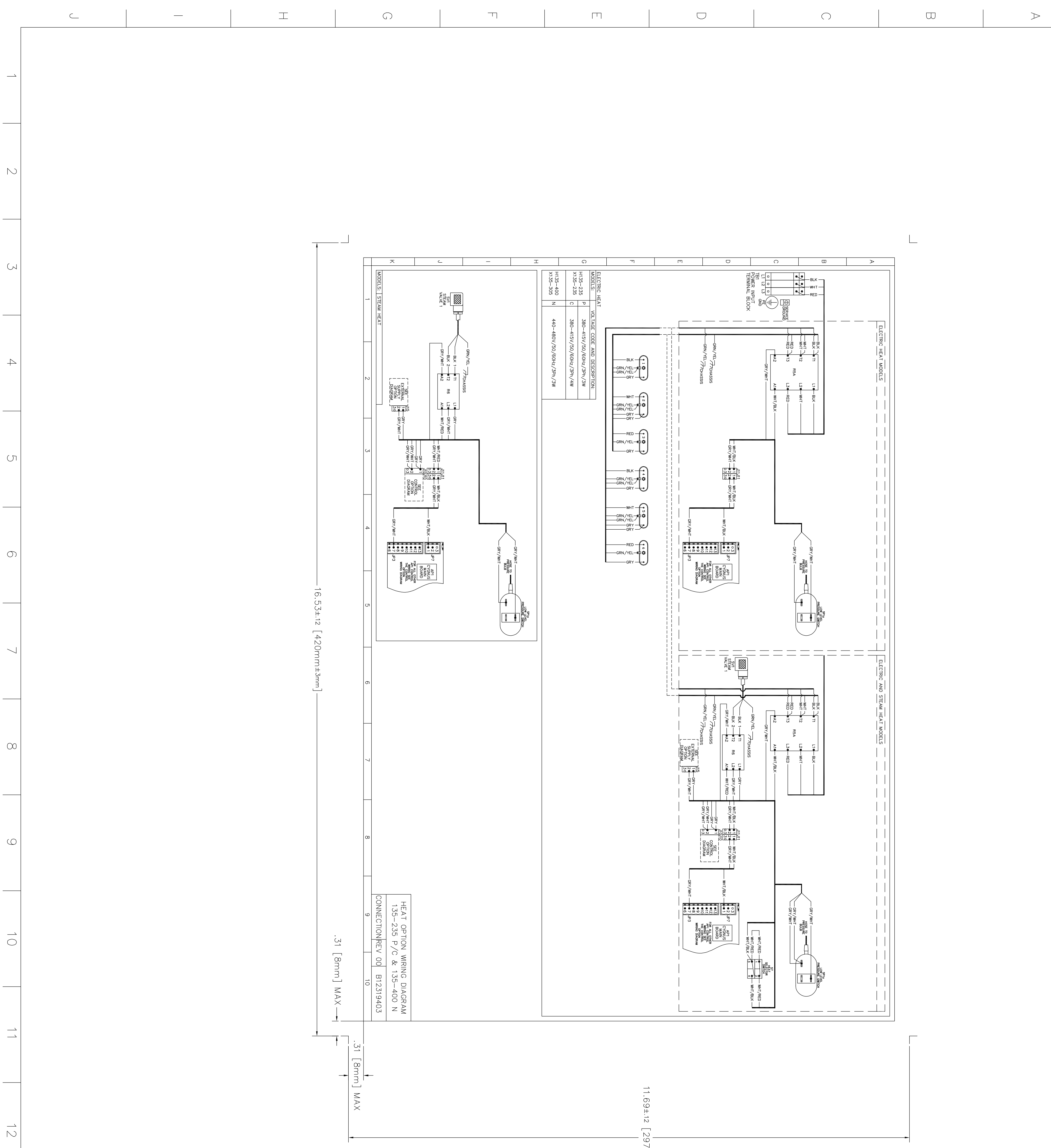
PART NO	REV	DESCRIPTION	DESCRIPTION
B12319403	00	DUTCH: SCHEM.HT OP 135-235P/C & 135-400N	ENGLISH: SCHEM.HT OP 135-235P/C & 135-400N



ELECTRIC HEAT VOLTAGE CODE AND DESCRIPTION:

VOLTAGE CODE	DESCRIPTION
H135-435 P	380-415V/50/60Hz/29W/29W
X135-235 C	380-415V/50/60Hz/29W/4W
H135-400 N	440-480V/50/60Hz/29W/29W

HEAT OPTION WIRING DIAGRAM
135-235 P/C & 135-400 N
CONNECTION REV 00 B12319403



CD	NO.	DESCRIPTION	DATE	BY	CHK	APP	SCALE	DATE
SEE SHEET 1 FOR REVISION DETAILS								
SEE LATEST REVISION ABOVE								

FINISH	NONE
MATERIAL	20# BOND
MASS	Kg

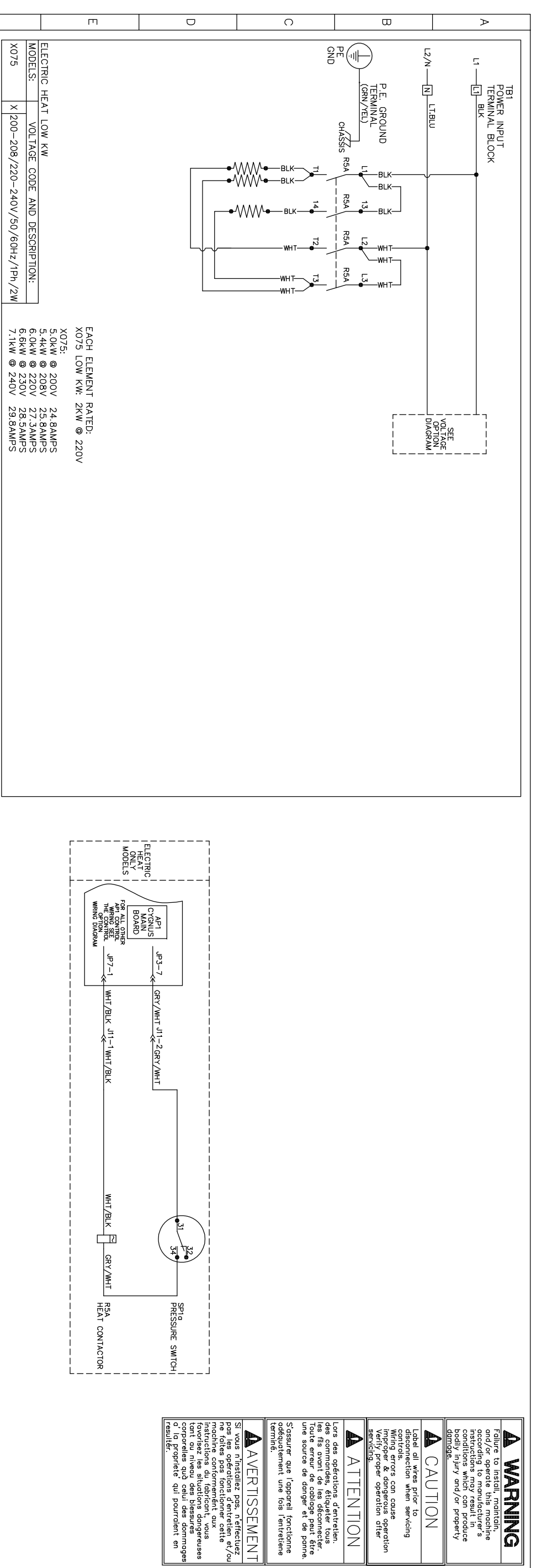
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS	NAME	SIZE
TOLERANCES	SCHEM.HT OP	
<10 ± 0.12	DUTCH: SCHEM.HT OP	
<20 ± 0.2	ENGLISH: SCHEM.HT OP	
<40 ± 0.3	PROGRAM NO	B12319403
<60 ± 0.4	DRAWING NO	B12319403
<100 ± 0.5	DO NOT SCALE DRAWING	
<200 ± 0.8	SCALE	0
>2000 ± 20	CONTROL CHAR	

THIRD ANGLE PROJECTION	AutoCAD Mechanical Dwg NTS
ANGLES 2.0 DEG 00 MIN	SCALE

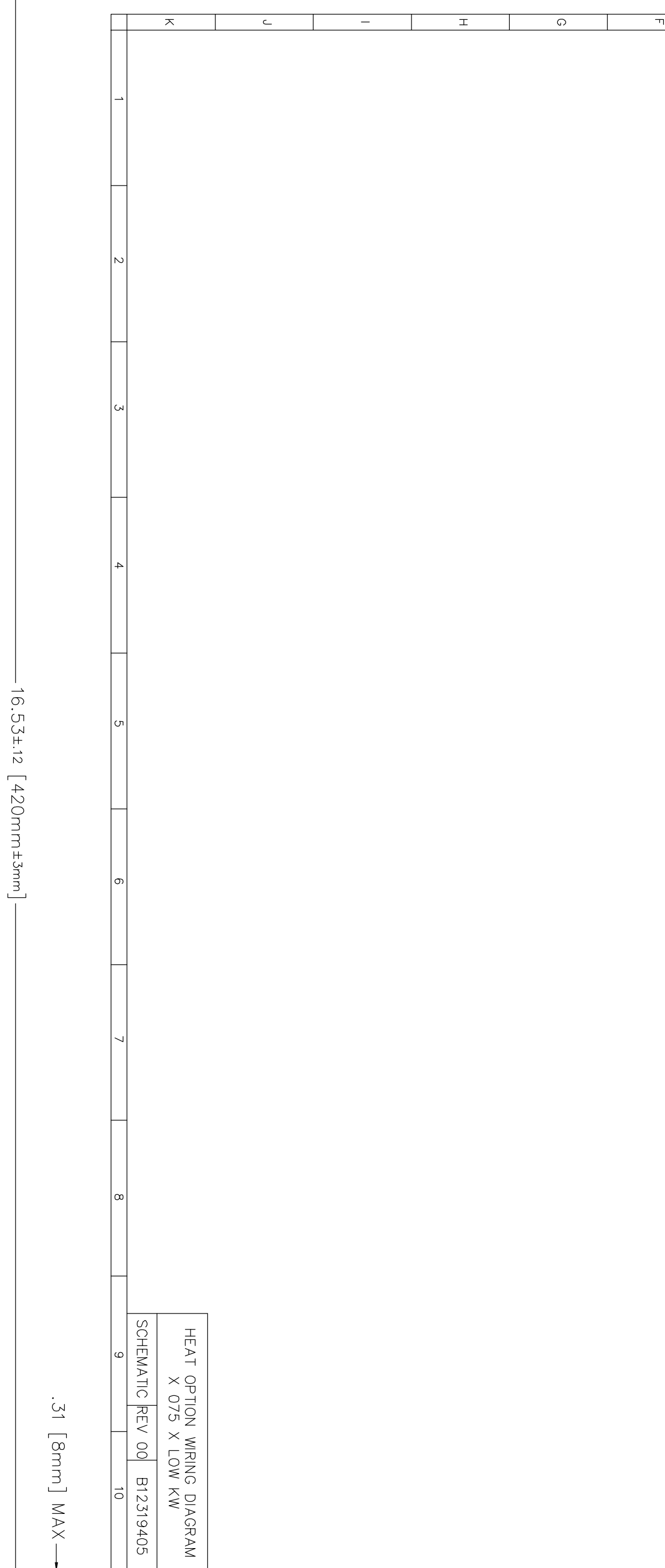
CONFIDENTIAL AND PROPRIETARY INFORMATION	NOT TO BE USED OR REPRODUCED WITHOUT PERMISSION OF Alliance Laundry Systems LLC
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PART NO	REV	DESCRIPTION	DESCRIPTION
B12319405	00	DUTCH: SCHEM.HT OP X075X LOW KW	ENGLISH: SCHEM.HT OP X075X LOW KW

B12319405



WARNING
 No se debe utilizar este equipo sin la instalación adecuada de los componentes eléctricos. Consulte el manual de instrucciones para obtener más información.
CAUTION
 Do not use this equipment without the proper electrical installation. Consult the instruction manual for more information.
ATTENTION
 Ne pas utiliser cet équipement sans l'installation adéquate des composants électriques. Consultez le manuel d'instructions pour plus d'informations.
AVERTISSEMENT
 Ne pas utiliser cet équipement sans l'installation adéquate des composants électriques. Consultez le manuel d'instructions pour plus d'informations.

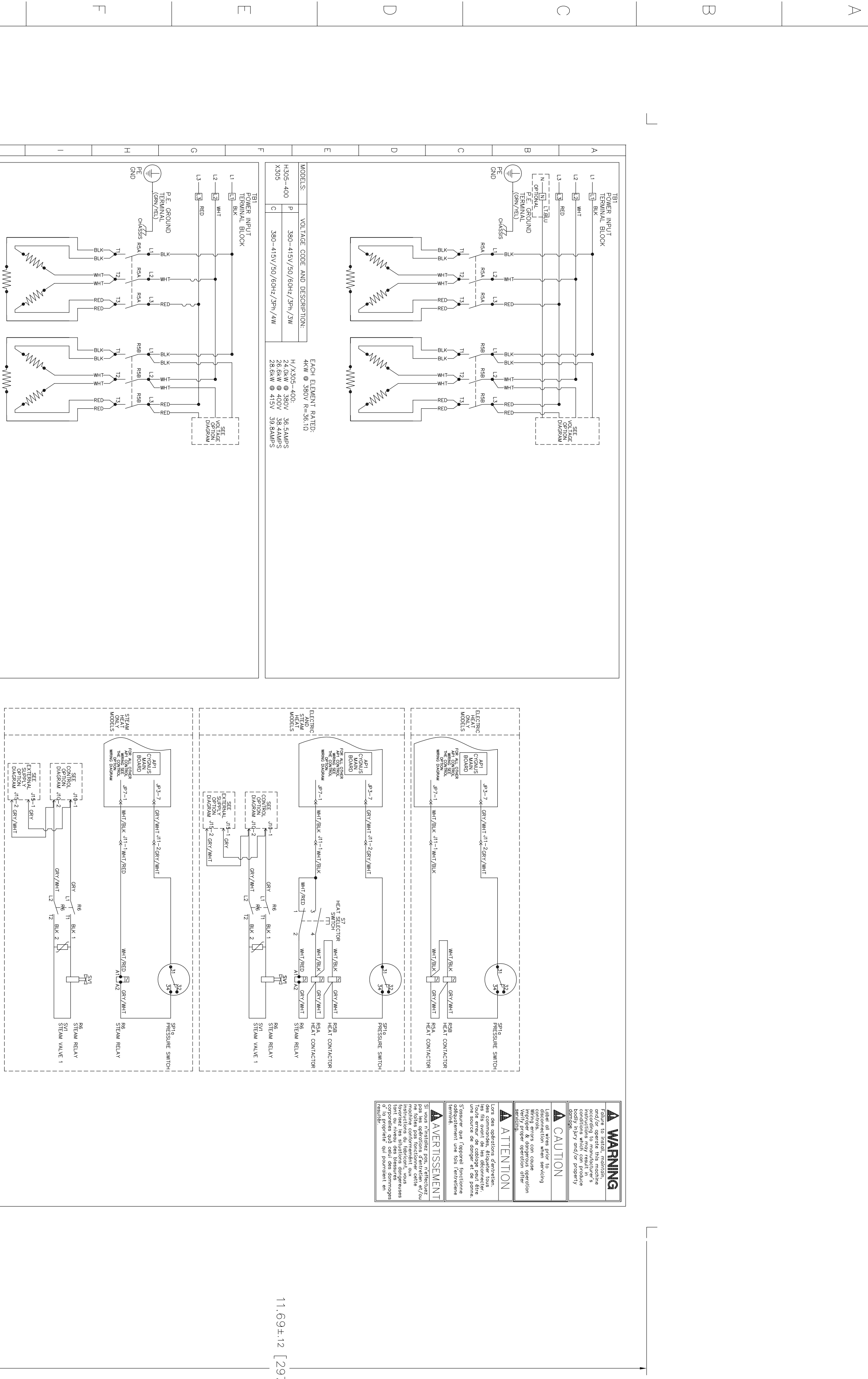


- NOTES:
1. DRAWING IS ARTWORK.
 2. SHEET 1 AND 2 ARE TO BE PRINTED BACK TO BACK ON THE SAME PAPER.
 3. FOLD SIZE: 4.2 X 5.9 [107 X 150 mm] WITH SHEET 1 AND PART NUMBER FACING OUT.

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
16,53±.12 [420mm±.3mm]															
.31 [8mm] MAX															
11,69±.12 [297mm±.3mm]															
.31 [8mm] MAX															

CD	RELEASE FOR PRODUCTION	13-2-12	13	14	15	16
NO.	SEE LATEST REVISION ABOVE	13-2-12	13	14	15	16
FINISH	NONE	ENG	13	14	15	16
MATERIAL	20# BOND	MFG	13	14	15	16
MASS	Kg	QUA	13	14	15	16
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS						
TOLERANCES:						
<13 ± 0.13						
<20 ± 0.12						
<40 ± 0.13						
<60 ± 0.16						
<100 ± 0.18						
<150 ± 0.25						
>2000 ± .20						
THIRD ANGLE PROJECTION						
ANGLES 2.0 DEG 00 MIN						
CONFIDENTIAL AND PROPRIETARY INFORMATION Not to be used or reproduced without the permission of Alliance Laundry Systems LLC						
NAME: SCHEM.HT OP DUTCH: SCHEM.HT OP ENGLISH: SCHEM.HT OP DRAWING NO: B12319405 DO NOT SCALE DRAWING AutoCAD Mechanical DWG INT						
SIZE: A1 CONTROL CHAR: 1 OF 2						

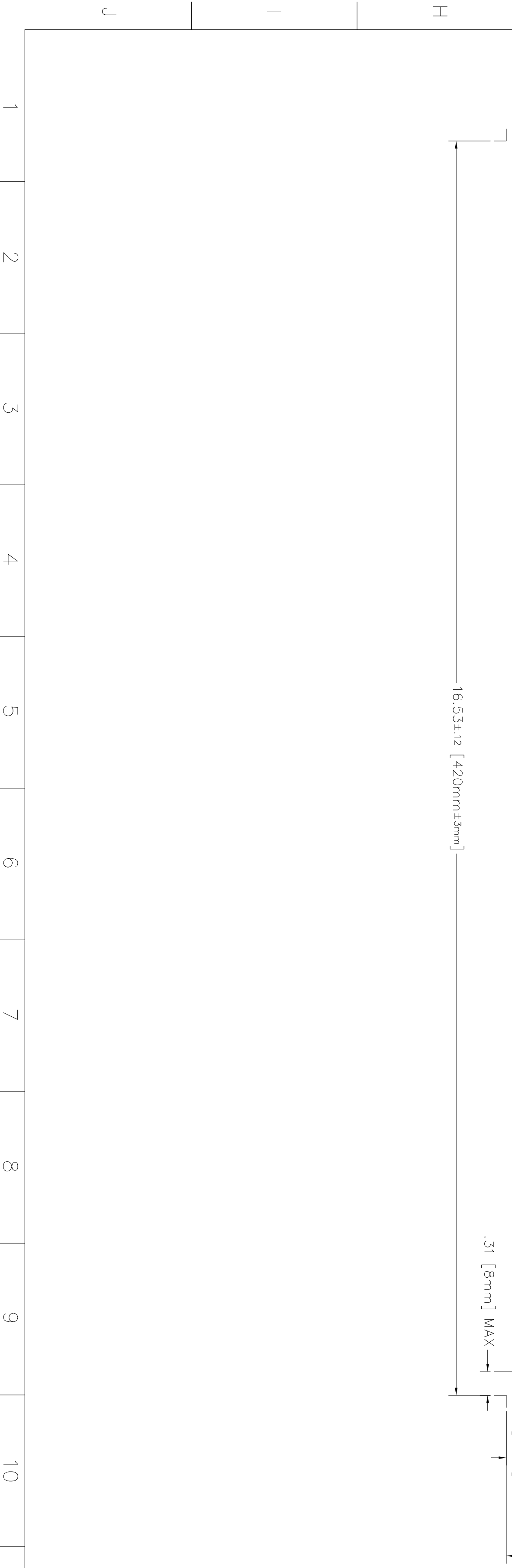




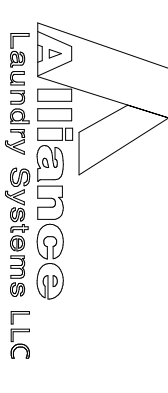
- NOTES:
1. DRAWING IS ARTWORK.
 2. SHEET 1 AND 2 ARE TO BE PRINTED BACK TO BACK ON THE SAME PAPER.
 3. FOLD SIZE: 4.2 X 5.9 [107 X 150 mm] WITH SHEET 1 AND PART NUMBER FACING OUT.

WIRING MODEL	VOLTAGES, CODES, AND DESCRIPTIONS	EACH ELEMENT RATED
H/V135-400	380-415V/50/60Hz/3P+N/3W	H/V135-400, 40W @ 220V R=6.120
H/V305-400	380-415V/50/60Hz/3P+N/4W	H/V305-400, 28.8AW @ 220V, 28.8AW @ 415V
K	380-415V/50/60Hz/3P+N/4W	H/V135-400, 40W @ 220V R=6.120 H/V305-400, 28.8AW @ 220V, 28.8AW @ 415V

HEAT OPTION WIRING DIAGRAM	HEAT RELAY	STEAM VALVE 1	STEAM VALVE 2	PRESSURE SWITCH	HEAT EXCHANGER
305-400 F/C & 135-400 Q	305-400 F/C & 135-400 Q	305-400 F/C & 135-400 Q	305-400 F/C & 135-400 Q	305-400 F/C & 135-400 Q	305-400 F/C & 135-400 Q



NO.	RELEASE FOR PRODUCTION	15-108-112	LOG	HP	SI	XXXX
00	SEE LATEST REVISION ABOVE					XX

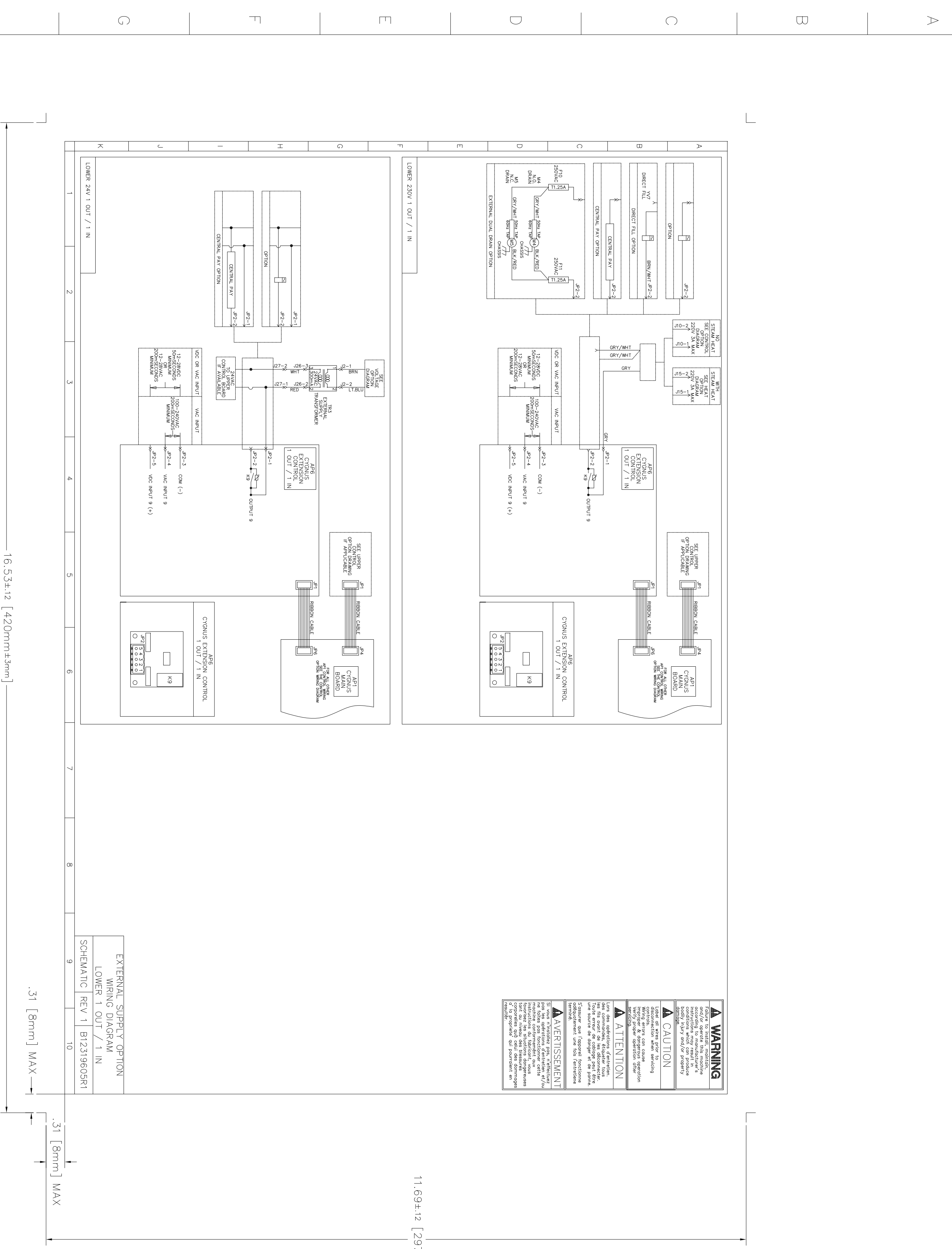


NAME:	SIZE:
SCHEM.H1T OP	37
SCHEM.H1T OP	93
SCHEM.H1T OP	89

FINISH	CONGRUENTIAL AND PROPER LABEL INFORMATION	DO NOT SCALE DRAWING
NONE	Not to be used or reproduced without the Alliance Laundry Systems LLC	DO NOT SCALE DRAWING

THIRD ANGLE PROJECTION	ANGLES 2 TO DEG 00 MIN	Autocad Mechanical Dwg	SCALE	SHEET
				1 OF 2

DWG	NO.	DATE	BY	CHKD	APP'D	SCALE	SHEET
3	1						1



NOTES:
 1. DRAWING IS ARTWORK.
 2. FOLD SIZE: 4.2 X 5.9 [107 X 150 mm] WITH PART NUMBER FACING OUT.

NO.	DESCRIPTION	DATE
00	RELEASE FOR PRODUCTION	
01	CHANGED OUTPUT 0'S AND REMOVED RESISTORS	



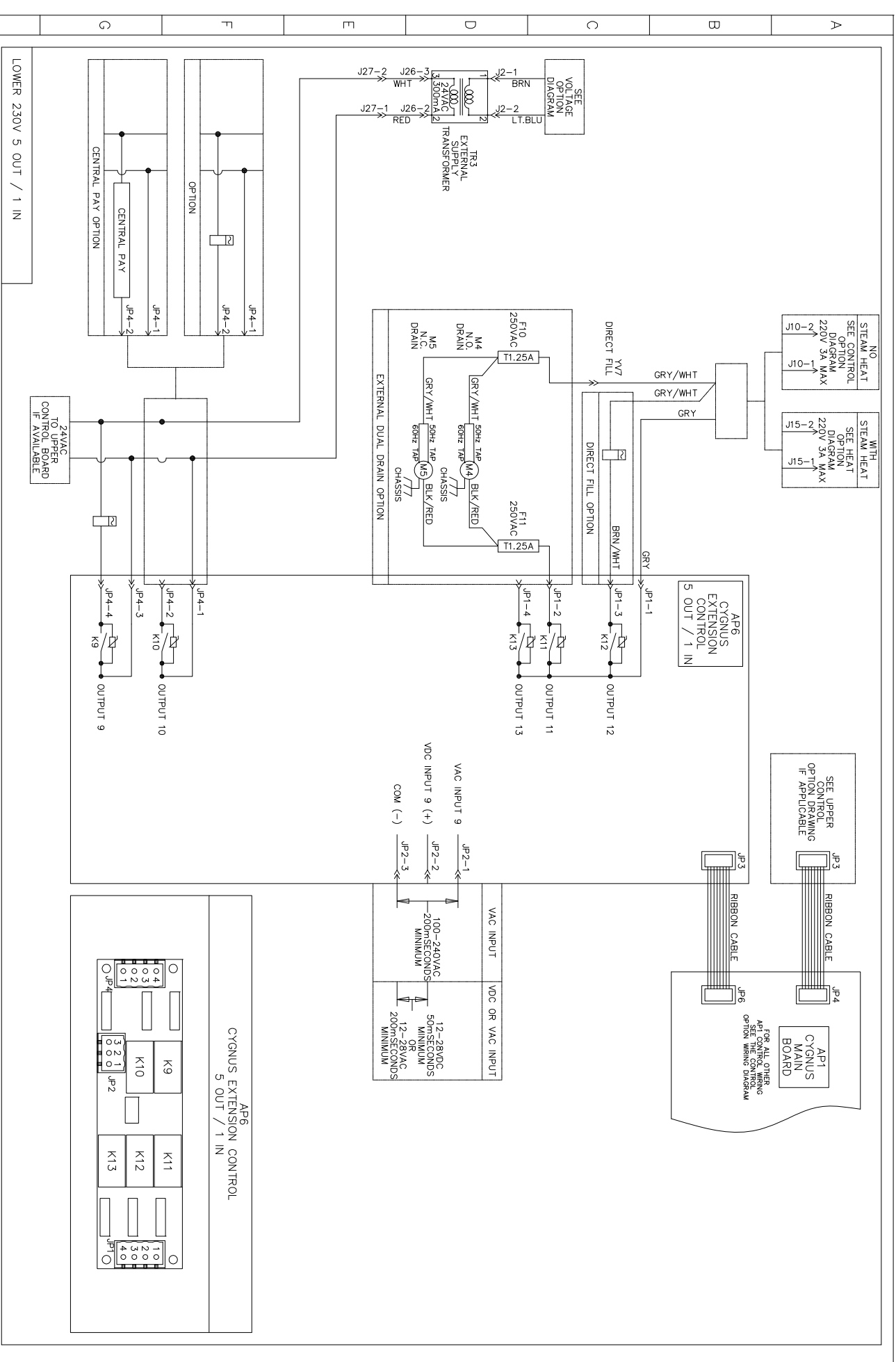
NAME:	SCHEM.EXT.BRD LWR	SIZE:	A1
DUTCH:	SCHEM.EXT.BRD LWR	SCALE:	1 OF 1
ENGINEER:	SCHEM.EXT.BRD LWR	CONTROL CHAR:	
DRAWING NO:	B12319605R1	SCALE:	
DO NOT SCALE DRAWING		SHEET:	
Autocad Mechanical Dwg			

WARNING
 Deze afbeelding is een schematische afbeelding van een product. Het is niet bedoeld om te worden gebruikt voor het ontwerp van een product. Het is niet bedoeld om te worden gebruikt voor het ontwerp van een product. Het is niet bedoeld om te worden gebruikt voor het ontwerp van een product.

CAUTION
 Deze afbeelding is een schematische afbeelding van een product. Het is niet bedoeld om te worden gebruikt voor het ontwerp van een product. Het is niet bedoeld om te worden gebruikt voor het ontwerp van een product. Het is niet bedoeld om te worden gebruikt voor het ontwerp van een product.

ATTENTION
 Deze afbeelding is een schematische afbeelding van een product. Het is niet bedoeld om te worden gebruikt voor het ontwerp van een product. Het is niet bedoeld om te worden gebruikt voor het ontwerp van een product. Het is niet bedoeld om te worden gebruikt voor het ontwerp van een product.

AVERTISSEMENT
 Cette image est une représentation schématisée d'un produit. Elle n'est pas destinée à être utilisée pour concevoir un produit. Elle n'est pas destinée à être utilisée pour concevoir un produit. Elle n'est pas destinée à être utilisée pour concevoir un produit.



EXTERNAL SUPPLY OPTION
 WIRING DIAGRAM
 LOWER 5 OUT / 1 IN
 SCHEMATIC REV 1 B12319606R1

16.53±.12 [420mm±.3mm]
 .31 [8mm] MAX
 .31 [8mm] MAX
 11.69±.12 [297mm±.3mm]

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 3. FOLD SIZE: 4.2 X 5.9 [107 X 150 mm] WITH SHEET 1 AND PART NUMBER FACING OUT.

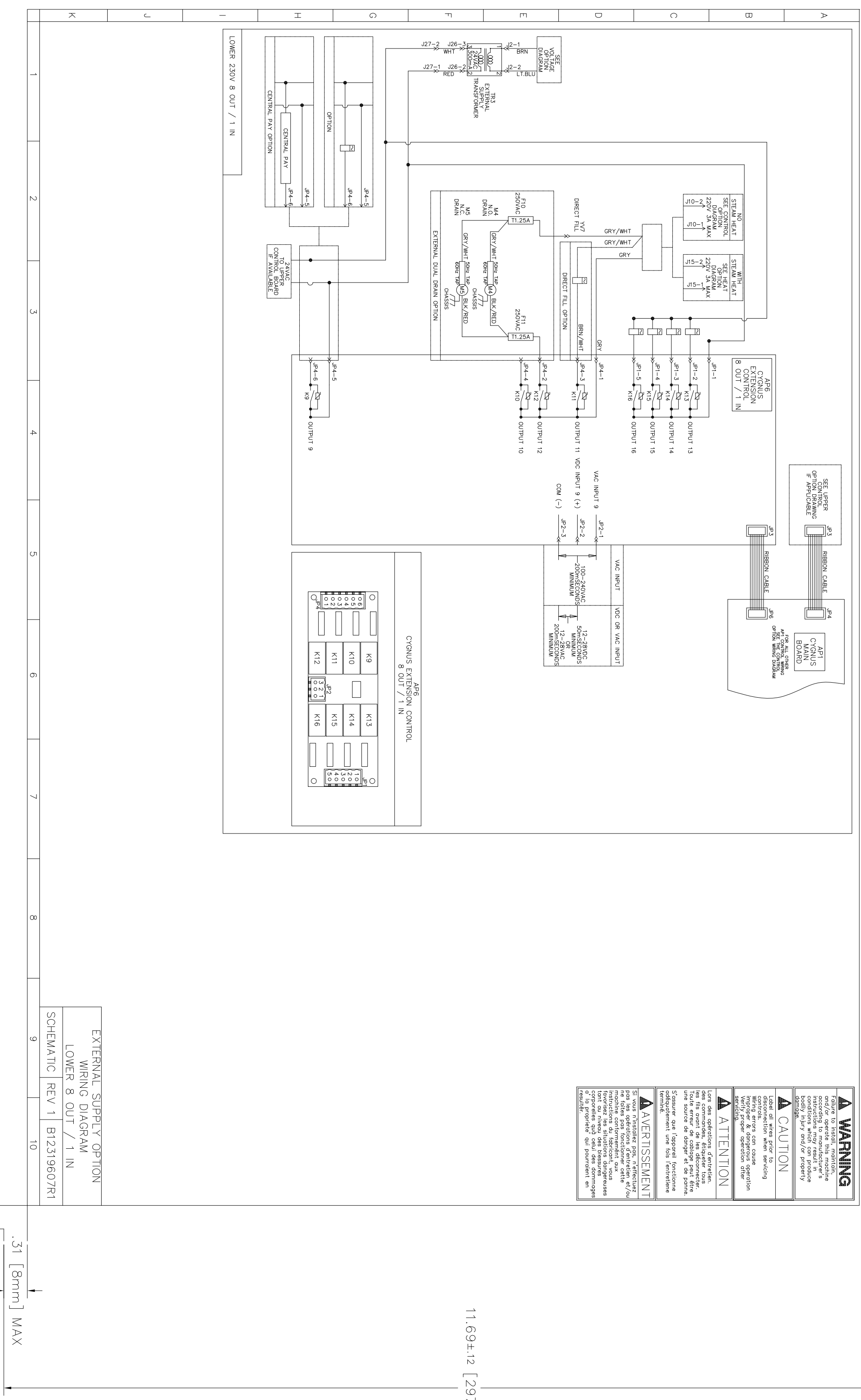
1	CHANGED OUTPUT 0'S AND REMOVED RESISTORS.	USB	USB	HP	AR	WORK
00	RELEASE FOR PRODUCTION	29-SEP-12	USB-12	HP	AR	XX-XXX-XX
NO.	SEE LATEST REVISION ABOVE	REV	REV	REV	REV	REV
FINISH	NONE	ENG	MFG	QA	DTE	
MATERIAL	20# BOND					
WEISS	K9					



NAME:	SCHEM.EXT.BRD LWR	SIZE:	A1
DUTCH:	SCHEM.EXT.BRD LWR	SCALE:	1 OF 2
ENGLISH:	SCHEM.EXT.BRD LWR	CONTROL CHAR:	
DRAWING NO:	B12319606R1	SCALE:	
DO NOT SCALE DRAWING		SHEET:	1 OF 2
Autocad Mechanical Dwg			

A
B
C
D
E
F
G
H
I
J

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16



WARNING
Lees de waarschuwingen aandachtig en zorgvuldig vooraf voordat u begint met het gebruik van het apparaat. Het apparaat kan schade aanbrengen aan het lichaam of aan de gezondheid.
ATTENTION
Lisez attentivement les avertissements avant de commencer l'utilisation de l'appareil. L'appareil peut causer des dommages au corps ou à la santé.
AVVERTISSEMENT
Legga attentamente le avvertimenti prima di iniziare l'uso dell'appareto. L'appareto può causare danni al corpo o alla salute.

- NOTES:
1. DRAWING IS ARTWORK.
2. SHEET 1 AND 2 ARE TO BE PRINTED BACK TO BACK ON THE SAME PAPER.
3. FOLD SIZE: 4.2 X 5.9 [107 X 150 mm] WITH SHEET 1 AND PART NUMBER FACING OUT.

1	CHANGED OUTPUT 0'S AND REMOVED RESISTORS.	USB	USB	HP	HP	AR	AR	WORK
00	RELEASE FOR PRODUCTION	29-SEP-12	USB	HP	HP	AR	AR	XX-XXX-XX
NO.	SEE LATEST REVISION ABOVE	5-OCT-12	USB	HP	HP	AR	AR	15-SEP-12
FINISH	NONE	REVISION BY	ENG	MFG	QUA	DATE	DATE	

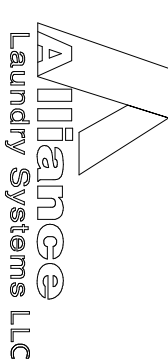
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS

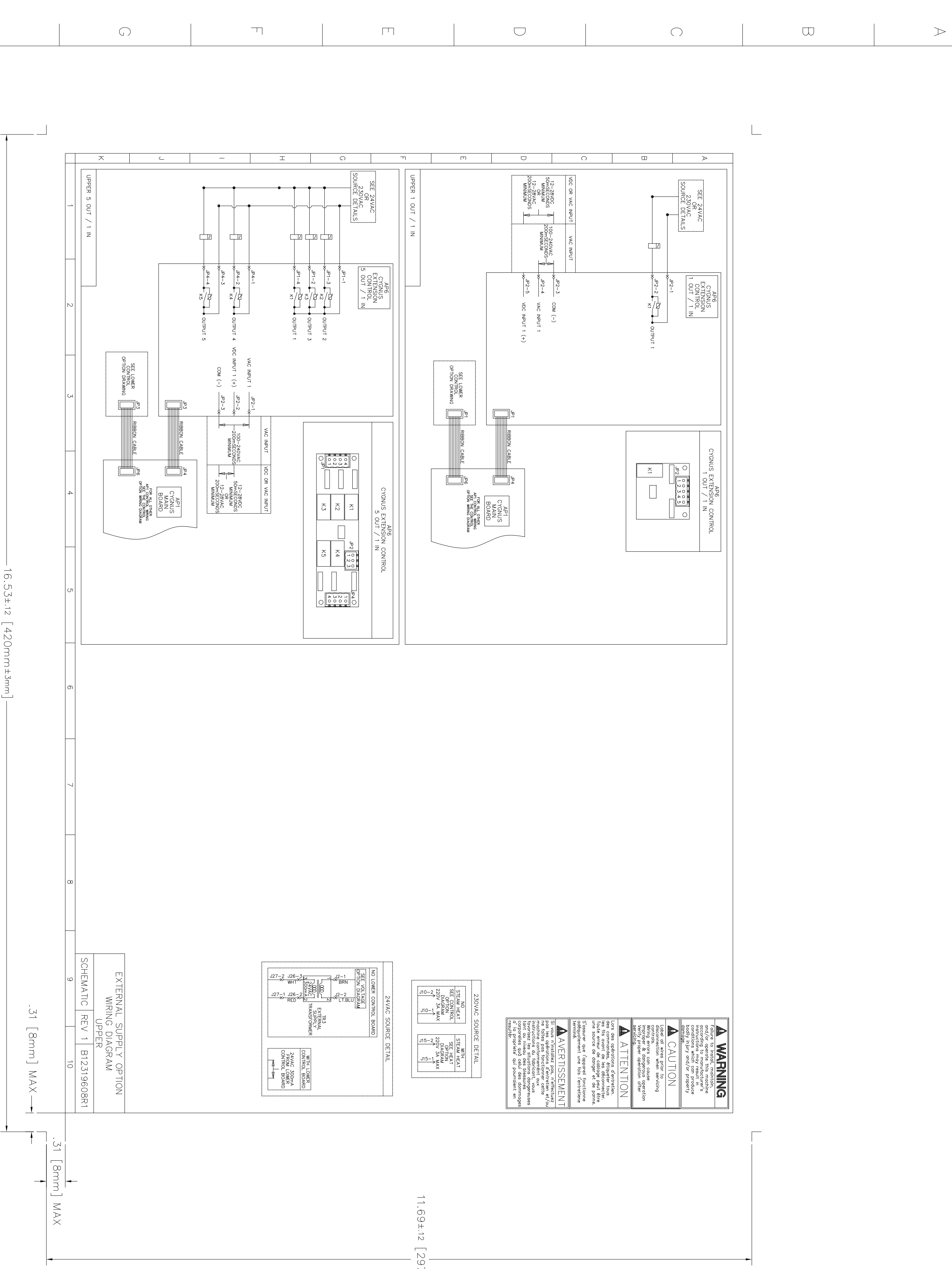
TOLERANCES
 <math>< 3 \pm 0.05</math>
 <math>< 3.0 \pm 0.1</math>
 <math>< 6.0 \pm 0.3</math>
 <math>< 15.0 \pm 0.4</math>
 <math>< 25.0 \pm 0.5</math>
 <math>< 100 \pm 0.8</math>
 <math>< 2000 \pm 1.2</math>
 >2500 ± 2.0

ANGLES 2.0 DEG 00 MIN

NAME: SCHEM.EXT.BRD LWR
 DUTCH: SCHEM.EXT.BRD LWR
 ENGLISH: SCHEM.EXT.BRD LWR
 DRAWING NO: B12319607R1
 DO NOT SCALE DRAWING

CONTROL CHAR
 SCALE
 SHEET 1 OF 2



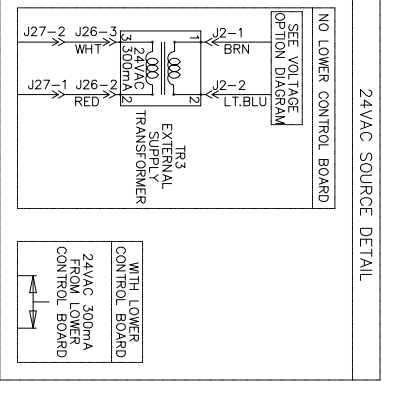
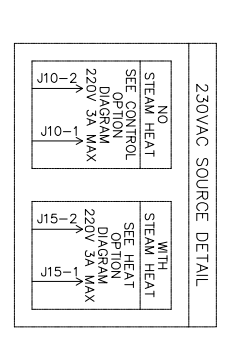


WARNING
 Lettveiligheidsaandwijzingen:
 Het is niet toegestaan de afdekking te verwijderen of te wijzigen.
 Het is niet toegestaan de afdekking te verwijderen of te wijzigen.
 Het is niet toegestaan de afdekking te verwijderen of te wijzigen.
 Het is niet toegestaan de afdekking te verwijderen of te wijzigen.
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CAUTION
 Do not touch the electrical parts.
 Do not touch the electrical parts.
 Do not touch the electrical parts.
 Do not touch the electrical parts.
 Do not touch the electrical parts.

ATTENTION
 Ne pas toucher les parties électriques.
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AVERTISSEMENT
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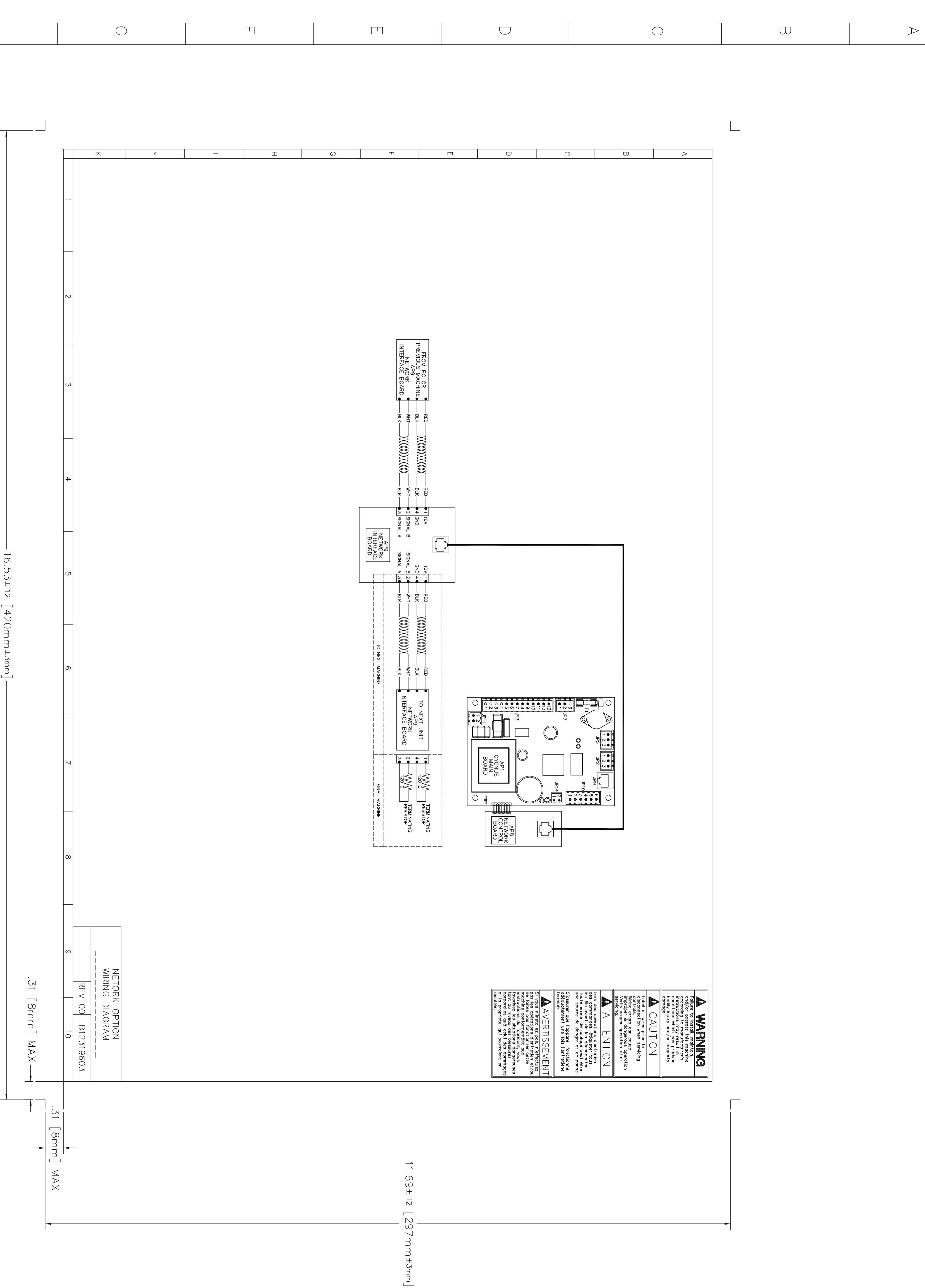
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 3. FOLD SIZE: 4.2 X 5.9 [107 X 150 mm] WITH SHEET 1 AND PART NUMBER FACINGS OUT.

NO.	1	CHANGED OUTPUT 0'S AND REMOVED RESISTORS.
NO.	00	RELEASE FOR PRODUCTION.
FINISH	NONE	SEE LATEST REVISION ABOVE
MATERIAL	20# BOND	
WEISS	K9	



NAME:	SCHEM.EXT.BRD UPR	SIZE:	A1
DUTCH:	SCHEM.EXT.BRD UPR		
ENGLISH:	SCHEM.EXT.BRD UPR		
DRAWING NO.	B12319608R1	CONTROL CHAR	
DO NOT SCALE DRAWING			
Autocad Mechanical Dwg	SCALE	SHEET	1 OF 1

B12319603	REV 00	DESCRIPTION	ENGLISH: SCHEM.NETWORK OPTION
B12319603	00	DUTCH: SCHEM.NETWORK OPTION	



WARNING
 Leten u altijd voorzichtig bij het aansluiten van de kabels op de aansluitingen van de machine. Het is niet toegestaan de kabels te trekken of te duwen. Het is niet toegestaan de kabels te buigen of te knijpen. Het is niet toegestaan de kabels te snoeien of te knippen. Het is niet toegestaan de kabels te vervangen. Het is niet toegestaan de kabels te repareren. Het is niet toegestaan de kabels te vervangen of te repareren. Het is niet toegestaan de kabels te vervangen of te repareren.

CAUTION
 Take care when connecting the cables to the machine connections. It is not permitted to pull or push the cables. It is not permitted to bend or pinch the cables. It is not permitted to cut or trim the cables. It is not permitted to replace the cables. It is not permitted to repair the cables. It is not permitted to replace or repair the cables.

ATTENTION
 Lors de la connexion des câbles aux bornes de la machine, soyez toujours prudent. Il est interdit de tirer ou pousser les câbles. Il est interdit de plier ou pincer les câbles. Il est interdit de couper ou de couper les câbles. Il est interdit de remplacer les câbles. Il est interdit de réparer les câbles. Il est interdit de remplacer ou de réparer les câbles.

AVERTISSEMENT
 Lors de la connexion des câbles aux bornes de la machine, soyez toujours prudent. Il est interdit de tirer ou pousser les câbles. Il est interdit de plier ou pincer les câbles. Il est interdit de couper ou de couper les câbles. Il est interdit de remplacer les câbles. Il est interdit de réparer les câbles. Il est interdit de remplacer ou de réparer les câbles.

- NOTES:
 1. DRAWING IS ARTWORK.
 2. FOLD SIZE: 4.2 X 5.9 [107 X 150 mm] WITH PART NUMBER FACING OUT.

00	RELEASE FOR PRODUCTION	1.12.12	USE	MA	SI	00-0011-18
NO.	SEE LATEST REVISION ABOVE	REVISION BY AND DATE	ENG	MFG	QUA	NOTICE DATE
FINISH	NONE					
MATERIAL	20# BOND					
WEISS	K9					
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS						
TOLERANCES						
<.3 ± 0.05						
<.10 ± 0.1						
<.60 ± 0.3						
<.150 ± 0.4						
<.4 ± 0.1						
<.1000 ± 0.8						
>.2500 ± .12						
ANGLES 2.0 DEG 00 MIN						
CONSEQUENTIAL AND PROPELLER INFORMATION not to be used or reproduced without the Alliance Laundry Systems LLC						
THIRD ANGLE PROJECTION						
NAME: SCHEM.NETWORK OPTION						
DUTCH: SCHEM.NETWORK OPTION						
ENGLISH: SCHEM.NETWORK OPTION						
DRAWING NO. B12319603						
DO NOT SCALE DRAWING						
AutocAD Mechanical Dwg						
SCALE						
CONTROL CHAR						
SHEET 1 OF 1						

AP1	English	Español	Français	Deutsch	Dansk	Nederlands	Italiano	Português	Svenska	Suomi	Ελληνικά
AP2	Cygnus Main Board	Tablero principal Cygnus	Carte principale Cygnus	Cygnus Hauptplatine	Cygnus bundkort	Cygnus hoofdkart	Cygnus Principale Cygnus	Placa Principal Cygnus	Cygnus moderkort	Cygnus-päälevy	Κύριος πίνακας Cygnus
AP3	Cygnus Display Board	Tablero de visualización Cygnus	Panneau d'affichage Cygnus	Cygnus Anzeigeplatine	Cygnus skærm-printkort	Cygnus displaykaart	Pannello Display Cygnus	Painel com Visor Cygnus	Cygnus displaykort	Cygnus-näytölevy	Πίνακας απεικόνισης Cygnus
AP4	Cygnus Door Lock Board	Tablero de bloqueo de la puerta Cygnus	Panneau de verrouillage de porte Cygnus	Cygnus Türverriegelungsplatine	Cygnus lågelåse-printkort	Cygnus deurvergrendelkaart	Pannello di blocco portello Cygnus	Painel da Fechadura da Porta	Cygnus locklåskort	Cygnus-luukkulukkolevy	Πίνακας ασφάλισης πόρτας Cygnus
AP5	EMC Filter Board	Tablero del filtro de EMC	Filtre EMC	EMV-Filter-Platine	EMC-filter-printkort	EMC filterkaart	Scheda filtro EMC	Painel do Filtro EMC	EMC-filterkort	EMC-suodatinlevy	Πίνακας φίτρου ΗΜΣ
AP6	Cygnus Card Reader	Lector de tarjetas Cygnus	Lecteur de carte Cygnus	Cygnus Kartenlesegerät	Cygnus kortläser	Cygnus kaartlezer	Lettore di schede Cygnus	Leitor de Cartões Cygnus	Cygnus kortläsare	Cygnus-kortinlukulaite	Αναγνώστης κάρτας Cygnus
AP7	Cygnus Extension Board	Tablero de extensión Cygnus	Carte d'extension Cygnus	Cygnus Erweiterungsplatine	Cygnus lokal printkort	Cygnus uitbreidingskaart	Pannello di estensione Cygnus	Placa de Extensão Cygnus	Cygnus instickskort	Cygnus-jatkolevy	Πίνακας επέκτασης Cygnus
AP8	Cygnus Extension Board	Tablero de extensión Cygnus	Carte d'extension Cygnus	Cygnus Erweiterungsplatine	Cygnus lokal printkort	Cygnus uitbreidingskaart	Pannello di estensione Cygnus	Placa de Extensão Cygnus	Cygnus instickskort	Cygnus-jatkolevy	Πίνακας επέκτασης Cygnus
AP9	Network Control Board	Tablero de control de la red	Tableau de commande de réseau	Netzwerk-Steuierplatine	Netværkskontrollkort	Netværksstyringskaart	Scheda controllo rete	Placa de Controle de Rede	Nätverksstyrkort	Verkonohjauslevy	Πίνακας ελέγχου δικτύου
AP10	Network Interface Board	Tablero de interfaz de la red	Carte d'interface de réseau	Netzwerk-Schnittstellenplatine	Netværksinterfacekort	Netværksinterfacekaart	Scheda interfaccia rete	Placa de Interface de Rede	Nätverkskort	Verkkoliitäntälevy	Πίνακας διασύνδεσης δικτύου
AP11	Coin Control Board	Tablero de control de monedas	Tableau de commande de la monnaie	Münzbetrieb-Steuierplatine	Münzsteuer-kontrollkort	Muntbesturingskaart	Scheda controllo gettoniera	Placa de Controle de Moedas	Myntstyrkort	Kolikko-ohjauslevy	Πίνακας ελέγχου νομισμάτων
AP11	WE-8 Main Board	Tablero principal WE-8	Carte principale WE-8	WE-8 Hauptplatine	WE-8 hovedkort	WE-8 hoofdkart	Pannello Principale WE-8	Placa Principal WE-8	WE-8 moderkort	WE-8-päälevy	Κύριος πίνακας WE-8
BLK	Black	Negro	Noir	Schwarz	Sort	Zwart	Nero	Preto	Svart	Musta	Μαύρο
BLK/ORG	Black/Orange	Negro/naranja	Noir/Orange	Schwarz/Orange	Sort/Orange	Zwart/Oranje	Nero/Arancione	Preto/Laranja	Svart/Orange	Musta/oranssi	Μαύρο/Πορτοκαλί
BLK/RED	Black/Red	Negro/rojo	Noir/Rouge	Schwarz/Rot	Sort/Rød	Zwart/Rood	Nero/Rosso	Preto/Vermelho	Svart/Röd	Musta/punainen	Μαύρο/Κόκκινο
BLU	Blue	Azul	Bleu	Blau	Blå	Bauw	Blu	Azul	Blå	Sininen	Μπλε
BRN	Brown	Marrón	Marron	Braun	Brun	Bruin	Marrone	Castanho	Brun	Ruskea	Καφέ
BRN/WHI	Brown/White	Marrón/blanco	Marron/Blanc	Braun/Weiß	Brun/Hvid	Bruin/Wit	Marrone/Bianco	Castanho/Branco	Brun/Vit	Ruskea/valkoinen	Καφέ/Λευκό
CD1	Coin Drop 1	Tragamonedas 1	Modèle à monnaie 1	Münzeinwurf 1	Gettonkast 1	Muntopening 1	Mecanismo de Colocação de Moedas 1	Mecanismo de Colocação de Moedas 1	Myntinkast 1	Kolikkoaukko 1	Σχισμή νομισμάτων 1
CD2	Coin Drop 2	Tragamonedas 2	Modèle à monnaie 2	Münzeinwurf 2	Gettonkast 2	Muntopening 2	Mecanismo de Colocação de Moedas 2	Mecanismo de Colocação de Moedas 2	Myntinkast 2	Kolikkoaukko 2	Σχισμή νομισμάτων 2
CHASSIS	Chassis	Chasis	Chassis	Rahmen	Chassis	Frame	Telaio	Chassis	Chassis	Aiusta	Πλαίσιο
DRV	AC Drive	Mando de CA	Commande CA	Wechselstromantrieb	Vekselstrømsdrev	Wisselstroomaandrijving	Trasmmissione CA	Accionamento de AC	Växelströmsdrivning	Vaihtovirtakäyttö	Οδηγός ΕΡ
ESS	Emergency Stop Switch	Interruptor de parada de emergencia	Bouton d'arrêt d'urgence	Not-Aus-Schalter	Noodstopkontakt	Noodstopkntactaar	Interruttore di arresto emergenza	Interruttore de Paragem de Emergência	Interruttore de Paragem de Emergência	Hätäpysäytyskytkin	Διακόπτης ταύσης έκτακτης ανάγκης
F1	Fuse 1	Fusible 1	Fusible 1	Sicherung 1	Sikring 1	Zekering 1	Fuso 1	Fusível 1	Säkring 1	Sulake 1	Ασφάλεια 1
F2	Fuse 2	Fusible 2	Fusible 2	Sicherung 2	Sikring 2	Zekering 2	Fuso 2	Fusível 2	Säkring 2	Sulake 2	Ασφάλεια 2
F10	Fuse 10	Fusible 10	Fusible 10	Sicherung 10	Sikring 10	Zekering 10	Fuso 10	Fusível 10	Säkring 10	Sulake 10	Ασφάλεια 10
F11	Fuse 11	Fusible 11	Fusible 11	Sicherung 11	Sikring 11	Zekering 11	Fuso 11	Fusível 11	Säkring 11	Sulake 11	Ασφάλεια 11
GRN/YEL	Green/Yellow	Verde/amarillo	Vert/Jaune	Grün/Gelb	Grøn/Gul	Groen/Geel	Verde/Giallo	Verde/Amarelo	Grön/Gul	Vihreä/keltainen	Πράσινο/Κίτρινο
GRY	Grey	Gris	Gris	Grau	Grå	Grjs	Grigio	Cinza	Grå	Harmaa	Γκρι
GRY/WHI	Grey/White	Gris/blanco	Gris/Blanc	Grau/Weiß	Grå/Hvid	Grjs/Wit	Grigio/Bianco	Cinza/Branco	Grå/Vit	Harmaa/valkoinen	Γκρι/Λευκό
ID CHIP	ID Chip	Chip de ID	Puce ID	ID-Chip	ID-chip	ID-chip	Chip di identificazione	Chip de ID	ID-chips	Tunnusmeri	Μικροκίτσωμα ταυτίστηας
LT.BLU	Light Blue	Azul claro	Bleu clair	Hellblau	Lysblå	Lichtblauw	Azzuro	Azul Claro	Ljusbå	Vaaleansininen	Ανοιχτό μπλε
M1	Motor	Motor	Moteur	Motor	Motor	Motor	Motor	Motor	Motor	Moottori	Μοτέρ
M2	Drive Fan	Ventilador del mando	Ventilateur d'entraînement	Antriebslüfter	Drevblæser	Ventilator aandrijving	Ventola di trasmissione	Ventoinha de Accionamento	Drivfåkt	Käyttölähteen puhallin	Ανεμιστήρας οδηγού
M3	Drain Valve	Válvula de drenaje	Soupape de vidange	Ablassventil	Afløbsventil	Aftapkraan	Valvola di scarico	Válvula de Drenagem	Avloppsventil	Tyhjennysventiili	Βαλβίδα αποστράγγισης
M4	Normally Open Drain Valve	Válvula de desague normalmente abierta	Soupape de vidange généralement ouverte	Normalerweise geöffnetes Ablassventil	Normalt åben afløbsventil	Normaal open aftapkraan	Valvola di scarico normalmente aperta	Válvula de Drenagem Normalmente Aberta	Tönningsventil (normalt öppen)	Normalaisti avoin tyhjennysventiili	Συνήθως ανοιχτή βαλβίδα στραγγίματος
M5	Normally Closed Drain Valve	Válvula de desague normalmente cerrada	Soupape de vidange généralement fermée	Normalerweise geschlossenes Ablassventil	Normalt åben afløbsventil	Normaal gesloten aftapkraan	Valvola di scarico normalmente chiusa	Válvula de Drenagem Normalmente Fechada	Tönningsventil (normalt stängd)	Normalaisti suljettu tyhjennysventiili	Συνήθως κλειστή βαλβίδα στραγγίματος
ORG	Orange	Naranja	Orange	Orange	Orange	Oranje	Arancione	Laranja	Orange	Oranssi	Πορτοκαλί
ORG/BLK	Orange/Black	Naranja/negro	Orange/Noir	Orange/Schwarz	Orange/Sort	Oranje/Zwart	Arancione/Nero	Laranja/Preto	Orange/Svart	Oranssi/musta	Πορτοκαλί/Μαύρο
QF1	Circuit Breaker	Interruptor automático	Disjoncteur	Schutzschalter	Afbryder	Stroomonderbreker	Interruttore automatico	Disjuntor	Brytare	Virrankatkaisin	Διακόπτης ασφαλείας
R5A	Heat Contactor	Contactador de calor	Contacteur de chauffage	Heizungsschutz	Varmekontakt	Warmeschakelaar	Contactore di calore	Contactador de Aquecimento	Värmekontakt	Lämmityksen kontaktori	Διακόπτης θερμότητας
R5B	Heat Contactor	Contactador de calor	Contacteur de chauffage	Heizungsschutz	Varmekontakt	Warmeschakelaar	Contactore di calore	Contactador de Aquecimento	Värmekontakt	Lämmityksen kontaktori	Διακόπτης θερμότητας
R6	Steam Relay	Relé de vapor	Relais de chauffage à la vapeur	Dampfrelais	Stoomrelais	Stoomrelais	Relé del vapore	Relé de Vapor	Ångrelä	Höyryrelä	Ρελέ ατμού
RED	Red	Roj	ROUGE	Rot	Rød	Rood	Rosso	Vermelho	Röd	Punainen	Κόκκινο
RED/BLK	Red/Black	Roj/negro	Rouge/Noir	Rot/Schwarz	Rød/Sort	Rood/Zwart	Rosso/Nero	Vermelho/Preto	Röd/Svart	Punainen/musta	Κόκκινο/Μαύρο
RED/GRY	Red/Grey	Roj/gris	Rouge/Gris	Rot/Grau	Rød/Grå	Rood/Grjs	Rosso/Grigio	Vermelho/Cinza	Röd/Grå	Punainen/harmaa	Κόκκινο/Γκρι
RS	Rotation Sensor	Sensor de rotación	Capteur de rotation	Umdrehungssensor	Rotationsensor	Rotatiesensor	Sensore di rotazione	Sensor de Rotações	Rotationsensor	Pyöröanturi	Αισθητήρας περιστροφής
S7	Heat Selector Switch	Interruptor del selector de calor	Commutateur de sélection de la température	Heizungswahlschalter	Varmeomkobler	Warmtekeuzeschakelaar	Commutatore calore	Interruptor Selector de Aquecimento	Rotaturväljare	Lämmön valintakytkin	Διακόπτης επιλογής θερμότητας
S8	Program Switch	Interruptor de programación	Commutateur programme	Programmschalter	Programkontakt	Programmaschakelaar	Interruttore programma	Interruptor de Programas	Programväljare	Ohjelmakytkin	Διακόπτης προγράμματος
SP1a	Pressure Switch	Interruptor de presión	Pressostat	Druckschalter	Trykkontakt	Drukschakelaar	Interruttore pressione	Interruptor de Pressão	Tryckvakt	Painekytkin	Διακόπτης πίεσης
SQ1	Door Closed Switch	Interruptor de puerta cerrada	Interrupteur porte fermée	Tür-geschlossen-Schalter	Kontakt til lukket låge	Schakelaar deur gesloten	Interruttore portello chiuso	Interruptor de Porta Fechada	Lucka stängd, brytare	Luukku kiinni -kytkin	Διακόπτης κλεισίματος πόρτας
SQ2	Door Locked Switch	Interruptor de traba de la puerta	Interrupteur de verrouillage de porte	Tür-verriegelt-Schalter	Låge låst-kontakt	Schakelaar deur vergrendeld	Interruttore portello bloccato	Interruptor de Porta Trancada	Lucklåsvakt	Luukun lukituskytkin	Διακόπτης ασφάλισης πόρτας
SQ3	Door Lock Switch	Interruptor de traba de la puerta	Commutateur de verrouillage de porte	Türverriegelungsschalter	Kontakt til lågelås	Deurslotschakelaar	Interruttore di sicurezza portello	Interruptor de Travamento da Porta	Dörilås, brytare	Luukun lukituskytkin	Διακόπτης ασφάλισης πόρτας
SQ4	Frame Balance Switch	Interruptor de equilibrio del basidor	Contacteur d'équilibrage du châssis	Rahmen-Balance-Schalter	Kontakt til rammebalance	Framebalansschakelaar	Interruttore equilibrio telaio	Interruptor de Equilibrio de Estrutura	Framålbrytare, brytare	Luukun tasapainokytkin	Διακόπτης ισοροπίας πλαισίου
SQ4	Door Closed Reed Switch	Interruptor de lengüeta de puerta cerrada	Interrupteur Reed porte fermée	Tür-geschlossen-Reedschalter	Kontakt til lukket rit-låge	Reed-schakelaar deur gesloten	Interruttore a lamelle portello chiuso	Interruptor de Lâminas de Porta Fechada	Lucka stängd, lungbrytare	Luukku kiinni -kielkytkin	Διακόπτης με γλωσσίδα κλεισίματος πόρτας
ST	Temperature Sensor	Sensor de temperatura	Détecteur de température	Temperatursensor	Temperatursensor	Temperatursensor	Sensore della temperatura	Sensor de Temperatura	Temperatursensor	Lämpöanturi	Αισθητήρας θερμοκρασίας
SV1	Steam Valve	Válvula de vapor	Vanne pour circuit de vapeur	Dampfventil	Stømpventil	Stoomklep	Valvola del vapore	Válvula de Vapor	Ångventil	Höyryventiili	Βαλβίδα ατμού
TB1	Power Input Terminal Block	Bloque de terminal de entrada de potencia	Plaque à bornes d'entrée de l'alimentation	Netzeingangs-Klemmenleiste	Strøminput, klemmerække	Aansluitblok voedingsingang	Blocco terminale di ingresso alimentazione	Bloco de Terminais de Potência de Entrada	Ineffekt, kopplingsplint	Syötötehon jakorasja	Μπλοκ ακροδεκτικ εισόδου τροφοδοσίας
TR1	Transformer	Transformador	Transformateur	Transformator	Transformator	Transformator	Trasformatore	Transformador	Transformator	Muuntaja	Μετασχηματιστής
TR3	External Supply Transformer	Transformador del suministro externo	Transformateur de l'alimentation extérieure	Transformator für Fremdeinspeisung	Udvendig forsyningstransformator	Transformator externe toevoer	Trasformatore di fornitura esterna	Transformador de Abastecimento Externo	Extern matning, transformator	Ulkoisen syötön muuntaja	Μετασχηματιστής εξωτερικής τροφοδοσίας
VLT	Violet	Violeta	Violet	Violet	Violet	Paars	Violetto	Violeta	Lila	Violetti	Βιολετί
VLT/WHI	Violet White	Violeta/blanco	Violet blanc	Violett/Weiß	Vilot-hvid	Paars Wit	Bianco violetto	Branco Violeta	Lila Vit	Violetti/valkoinen	Βιολετί Λευκό
WHT	White	Blanco	Blanc	Hvid	Veiß	Wit	Bianco	Branco	Vit	Valkoinen	Λευκό
WHT/BLK	White/Black	Blanco/negro	Blanc/Noir	Weiß/Schwarz	Hvid/Sort	Wit/Zwart	Bianco/Nero	Branco/Preto	Vit/Svart	Valkoinen/musta	Λευκό/Μαύρο
WHT/BLU	White/Blue	Blanco/azul	Blanc/Bleu	Weiß/Blau	Hvid/Blå	Wit/Blau	Bianco/Blu	Branco/Azul	Vit/Blå	Valkoinen/sininen	Λευκό/Μπλε
WHT/ORG	White/Orange	Blanco/naranja	Blanc/Orange	Weiß/Orange	Hvid/Orange	Wit/Oranje	Bianco/Arancione	Branco/Laranja	Vit/Orange	Valkoinen/oranssi	Λευκό/Πορτοκαλί
WHT/RED	White/Red	Blanco/rojo	Blanc/Rouge	Weiß/Rot	Hvid/Rød	Wit/Rood	Bianco/Rosso	Branco/Vermelho	Vit/Röd	Valkoinen/punainen	Λευκό/Κόκκινο
YA1	Door Lock/Unlock Solenoid	Solenoido de bloqueo/desbloqueo de la puerta	Solénoïde de verrouillage/déverrouillage de la porte	Tür verriegelt/entriegelt Magnetschalter	Solenoido til låge låsning/oplåsing	Solenoido deur vergrendelen/ontgrendelen	Solenoido blocco/sblocco portello	Travamento/Destravamento da Porta em Solenoido	Låsa/låsa upp lucka, solenoid	Luukun lukitus-avaussolenoidi	Σωληνοειδής ασφάλισης/απασφάλισης πόρτας
YEL	Yellow	Amarillo	Jaune	Gelb	Gul	Geel	Giallo	Amarelo	Gul	Keltainen	Κίτρινο
YEL/BLK	Yellow/Black	Amarillo/negro	Jaune/Noir	Gelb/Schwarz	Gul/Sort	Geel/Zwart	Giallo/Nero	Amarelo/Preto	Gul/Svart	Keltainen/musta	Κίτρινο/Μαύρο
YEL/ORG	Yellow/Orange	Amarillo/naranja	Jaune/Orange	Gelb/Orange	Gul/Orange	Geel/Oranje	Giallo/Arancione	Amarelo/Laranja	Gul/Orange	Keltainen/oranssi	Κίτρινο/Πορτοκαλί
YV1	Hot Supply 1 Valve	Válvula de suministro de agua caliente 1	Robinet d'approvisionnement en eau chaude n°1	Heißwasserventil 1	Varmforsyningsventil 1	Kraan warme toevoer 1	Valvola fornitura calda 1	Válvula de Abastecimento a Quente 1	Värmekälla 1 ventili	Kuuma syöttö 1 -ventiili	Βαλβίδα παροχής ζεστού νερού 1
YV2	Hot Supply 2 Valve	Válvula de suministro de agua caliente 2	Robinet d'approvisionnement en eau chaude n°2	Heißwasserventil 2	Varmforsyningsventil 2	Kraan warme toevoer 2	Valvola fornitura calda 2	Válvula de Abastecimento a Quente 2	Värmekälla 2 ventili	Kuuma syöttö 2 -ventiili	Βαλβίδα παροχής ζεστού νερού 2
YV3	Hot Supply 3 Valve	Válvula de suministro de agua caliente 3	Robinet d'approvisionnement en eau chaude n°3	Heißwasserventil 3	Varmforsyningsventil 3	Kraan warme toevoer 3	Valvola fornitura calda 3	Válvula de Abastecimento a Quente 3	Värmekälla 3 ventili	Kuuma syöttö 3 -ventiili	Βαλβίδα παροχής ζεστού νερού 3
YV4	Cold Supply 1 Valve	Válvula de suministro de agua fría 1	Robinet d'approvisionnement en eau froide n°1	Kaltwasserventil 1	Koldforsyningsventil 1	Kraan koude toevoer 1	Valvola fornitura fredda 1	Válvula de Abastecimento a Frio 1	Kylmä 1 ventili	Kylmä syöttö 1 -ventiili	Βαλβίδα παροχής κρύου νερού 1
YV5	Cold Supply 2 Valve	Válvula de suministro de agua fría 2	Robinet d'approvisionnement en eau froide n°2	Kaltwasserventil 2	Koldforsyningsventil 2	Kraan koude toevoer 2	Valvola fornitura fredda 2	Válvula de Abastecimento a Frio 2	Kylmä 2 ventili	Kylmä syöttö 2 -ventiili	Βαλβίδα παροχής κρύου νερού 2
YV6	Cold Supply 3 Valve	Válvula de suministro de agua fría 3	Robinet d'approvisionnement en eau froide n°3	Kaltwasserventil 3	Koldforsyningsventil 3	Kraan koude toevoer 3	Valvola fornitura fredda 3	Válvula de Abastecimento a Frio 3	Kylmä 3 ventili	Kylmä syöttö 3 -ventiili	Βαλβίδα παροχής κρύου νερού 3
YV6	Direct Fill Valve	Válvula de llenado directo	Robinet de remplissage direct	Direktes Füllventil	Direkte påfyldningsventil	Directe vulkraan	Valvola di riempimento diretto	Válvula de Enchimento Directo	Direktpåfyllningsventil	Suoratäyttöventiili	Βαλβίδα άμεσης πλήρωσης